

670G LC/870G LC

69 900–85 600-kg (154,103–188,716 lb.) Operating Weight



JOHN DEERE



Expect big things.

When the task demands a serious excavator to get things done, get a John Deere G-Series. With more hydraulic flow than their highly productive predecessors, our 670G LC and 870G LC deliver faster work cycles to move more material on a gallon of fuel. Rugged EPA Final Tier 4 (FT4)/EU Stage IV diesel engines meet rigid emission regulations, enabling you to work, wherever there's work — without compromising power, reliability, or ease of operation.

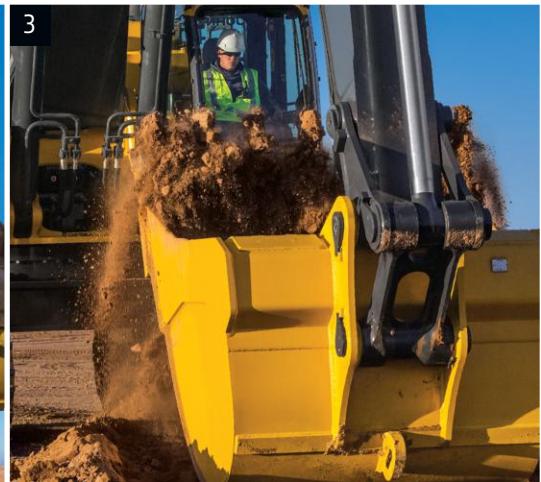
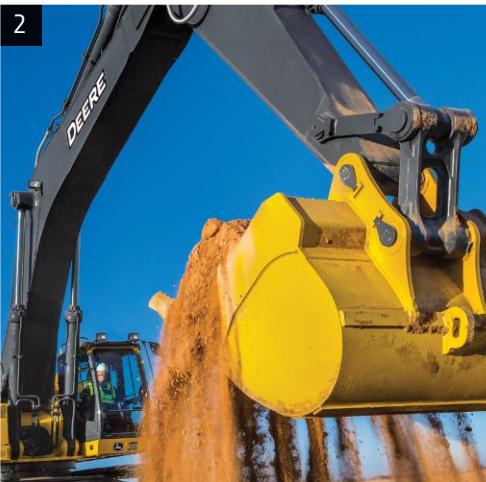
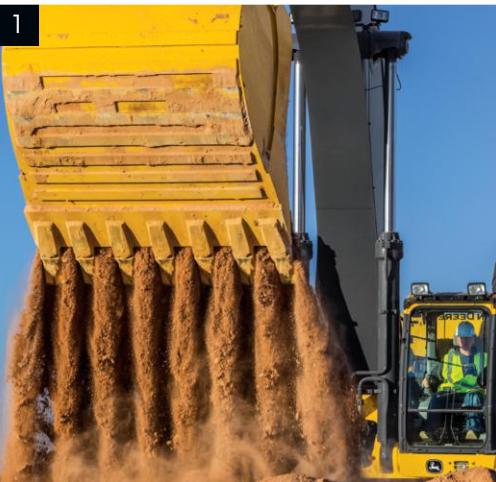
Key Specifications	670G LC	870G LC
Net rated power	345 kW (463 hp)	382 kW (512 hp)
Operating weight	69 900 kg (154,103 lb.)	85 600 kg (188,716 lb.)
Maximum digging depth	9.15 m (30 ft. 0 in.)	9.57 m (31 ft. 5 in.)
Arm digging force	224–231 kN (50,357–51,931 lb.)	273–280 kN (61,373–62,946 lb.)
Bucket digging force	290–324 kN (65,195–72,838 lb.)	359–399 kN (80,706–89,699 lb.)





Smart choice.

The 670G LC and 870G LC aren't all brawn and no brains. Smart features like our Powerwise™ III engine/hydraulic-management system with multiple productivity modes enable you to put that extra ability to use with the same kind of smooth precision that operators have come to expect from Deere excavators.



Powerwise III perfectly balances engine performance and hydraulic flow for predictable operation. Three productivity modes allow you to choose the digging style that fits the job. **High productivity** delivers more power and faster hydraulic response to move more material. **Power** provides smooth and balanced metering for normal operation. **Economy** reduces top speed and helps save fuel.

Choose from a variety of track widths, arm lengths, buckets, and other productivity-boosting options.



1. For work that requires extra finesse, short-throw low-effort controls, unmatched metering, and smooth multifunction operation give you the precision you need.

2. Their exceptional swing torque, lift capacity, and arm and bucket digging forces provide generous muscle for mass excavating or hot truck loading.

3. When conditions call for a little extra, simply press the power-boost button on the right-hand control and muscle through.

DEERE

FUSE

Here's a new twist on operating ease.

Now it's easier than ever for your operators to "dial things up." The G-Series' refined monitor employs a turn-and-tap rotary control that provides quick access to an abundance of performance and convenience features and functions. Operators will also appreciate the quiet and spacious cab, unsurpassed all-around visibility, and numerous other amenities that provide everything your operators need to do their best work.

Thanks to a wide expanse of front, side, and overhead glass and mirrors, visibility to the sides and rear is unobstructed, even with the increased under-the-hood space requirements of FT4/Stage IV components.

We've got your back with a sculpted and heated air-suspension high-back seat. Seat has 318 mm (12.5 in.) of travel, sliding together or independent of the joystick console. So it won't cramp an operator's style.

Ergonomically correct short-throw pilot levers provide smooth, predictable fingertip control with less movement or effort. Push buttons in the right lever allow fingertip control of auxiliary hydraulic flow for operating attachments.

1. Multi-language LCD monitor and rotary dial provide intuitive access to a wealth of information and functions. Just turn and tap to select work mode, access operating info, check maintenance intervals, source diagnostic codes, adjust cab temperature, and tune the radio. Plus much more.

2. Standard boom/frame lights and cab/boom-mounted options provide illumination to extend your workday beyond daytime hours. Standard cab lights and right-hand boom light further dispel the dark when needed.

3. Automatic, high-velocity, bi-level climate-control system with automotive-style adjustable louvers helps keep the glass clear and the cab comfortable.



1



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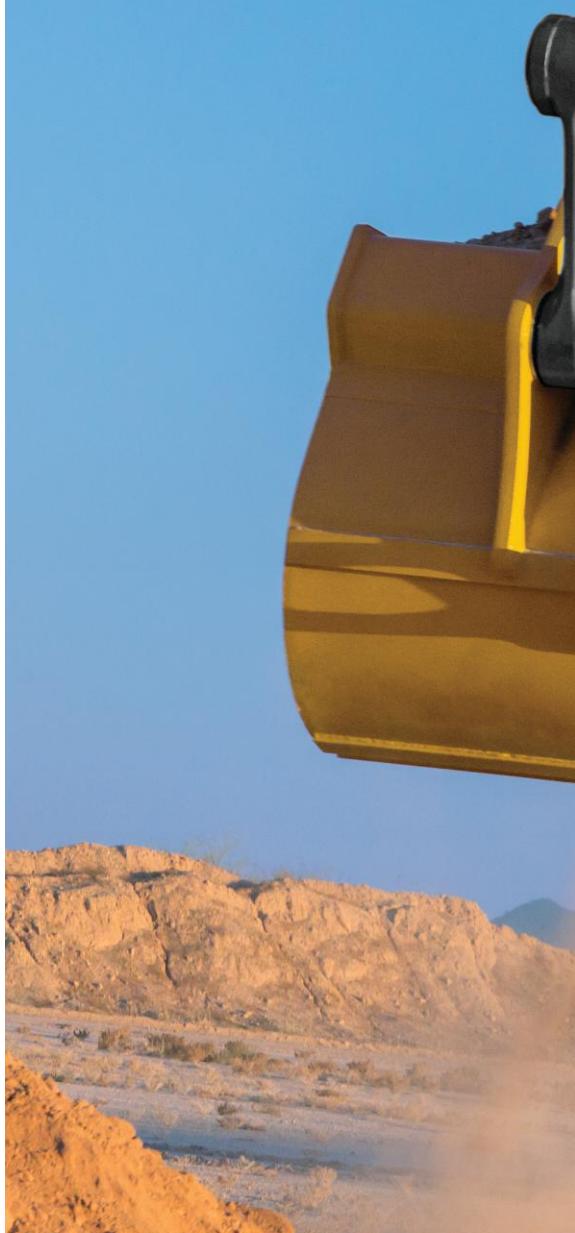


3

Nothing runs like a Deere, because nothing is built like one.

Both 670G LC and 870G LC employ many of the same job-proven digging structures and hydraulic, electrical, and undercarriage components as their highly regarded D-Series predecessors. When you know how they're built, you'll run a Deere.

To meet stringent FT4/Stage IV standards, we built on our EPA Interim Tier 4 (IT4)/EU Stage IIIB solution to deliver the best combination of performance, efficiency, and reliability without sacrificing power or torque. Our field-proven technology is simple, fluid efficient, fully integrated, and fully supported. It employs field-proven cooled exhaust gas recirculation (EGR), a diesel oxidation catalyst (DOC), and selective catalytic reduction (SCR). Improved piston design allows particulate matter to be burned in the cylinder, so there's no need for a diesel particulate filter (DPF), saving service time and lowering operating costs.



1. Highly efficient, hydraulically driven fans run only as fast as needed, reducing noise, fuel consumption, and operating costs. Reversing option back-blows cooler cores to keep them clean at the touch of a button.

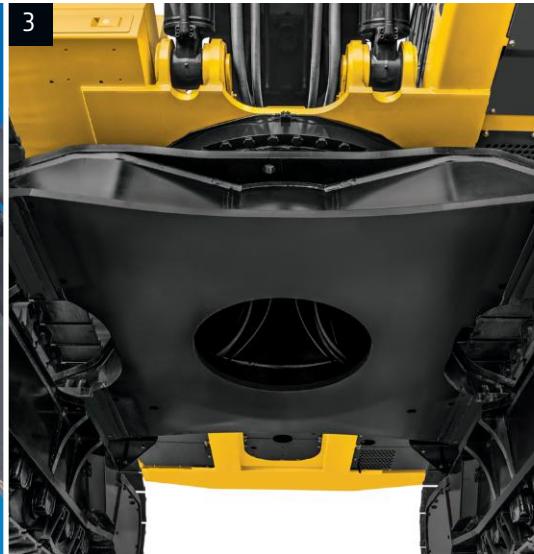
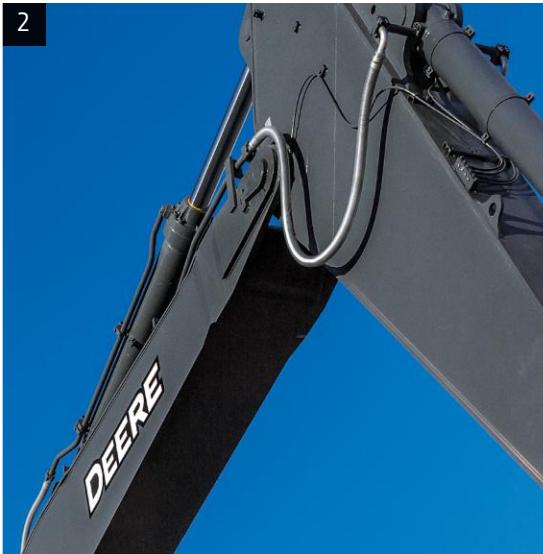




2. A John Deere exclusive, three welded bulkheads within the boom resist torsional stress for unsurpassed durability. Booms, arms, and mainframes are so tough, they're warranted for three years or 10,000 hours.

3. Thick-plate single-sheet mainframe, box-section track frames, and industry-exclusive double-seal swing bearing deliver rock-solid durability.

4. With struttied links and large idlers and rollers, the sealed and lubricated heavy-duty undercarriage delivers long and reliable performance.

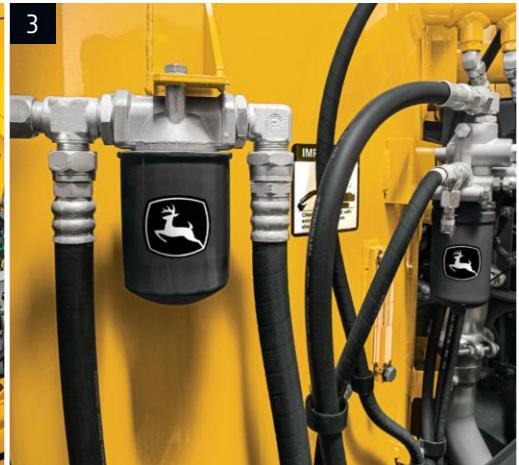
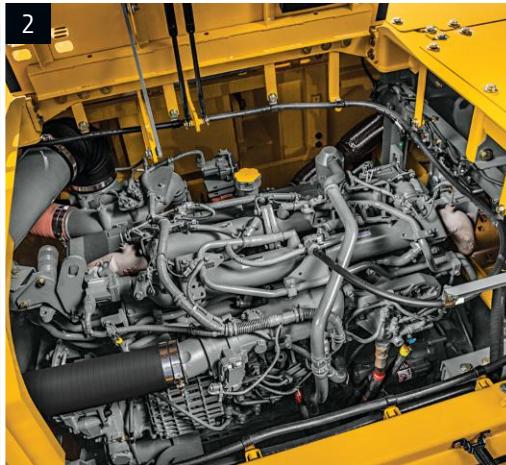


Hassle free.

Maintenance is no big deal on the 670G LC and 870G LC. Like all John Deere machines, they are easy to service and low cost to maintain. Standard Deere walks allow for easy cab-level machine access, with points of contact all around. The 870G LC includes a handy walk-through door so operators are within reach of all service areas.

Ultimate Uptime, featuring John Deere WorkSight™, is a customizable support solution available exclusively from your Deere dealer. This flexible offering maximizes equipment availability with standard John Deere WorkSight capabilities that can help prevent future downtime and speed repairs when needed. In addition to the base John Deere WorkSight features, our dealers work with you to build an uptime package that meets the specific needs of your machine, fleet, project, and business, including customized maintenance and repair agreements, onsite parts availability, extended warranties, fluid sampling, response-time guarantees, and more.

John Deere WorkSight is an exclusive suite of telematics solutions that increases uptime while lowering operating costs. At its heart, JDLink™ Ultimate machine monitoring provides real-time utilization data and alerts to help you maximize productivity and efficiency while minimizing downtime. Remote diagnostics enable your dealer to read codes, record performance data, and even update software without a trip to the jobsite.





1. Diesel exhaust fluid (DEF) can be conveniently filled when refueling due to its large and accessible tank.
2. FT4 engine solution does not require a DPF. Fluid consumption (fuel and diesel exhaust fluid [DEF]) is equal or reduced compared to IT4/Stage IIIB rates.
3. Large fuel tanks and 500- and 4,000-hour engine and hydraulic oil-service intervals decrease downtime for routine maintenance. Fluid-sample ports help speed preventative maintenance and troubleshooting.
4. Auto-idle automatically reduces engine speed when hydraulics aren't in use. Auto shutdown further preserves precious fuel.
5. Easy-to-read LCD monitor tracks scheduled maintenance intervals and issues reminders. Should a problem arise, it provides diagnostic information to help decrease downtime.
6. Upperstructure handrails provide multiple points of contact when accessing the engine compartment. Slip-resistant surfaces help improve stability.



5	Engine Oil Filter
Previous Maintenance	
2015/04/07	0.0 h
Remains	375.8 h

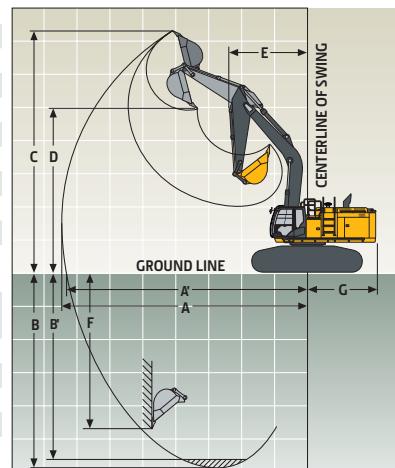


670G LC

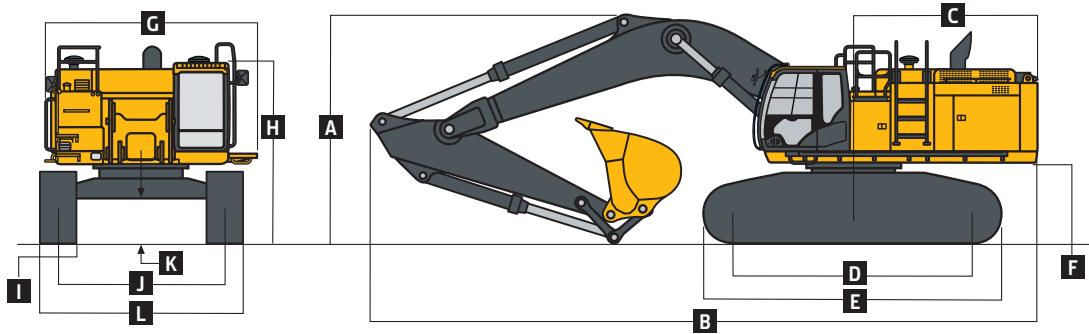
Engine		
Manufacturer and Model		Isuzu 6WG1-FT4
Non-Road Emission Standard		EPA Final Tier 4/EU Stage IV
Net Rated Power (ISO 9249)		345 kW (463 hp) at 1,800 rpm
Cylinders		6
Displacement		15.7 L (957 cu. in.)
Off-Level Capacity		70% (35 deg.)
Aspiration		Turbocharged, air-to-air charge-air cooler
Cooling		
2 cool-on-demand hydraulic-driven, suction-type fans with remote-mounted drive		
Powertrain		
2-speed propel with AutoShift		
Maximum Travel Speed		
Low	3.6 km/h (2.2 mph)	
High	5.2 km/h (3.2 mph)	
Drawbar Pull	46 115 kg (101,666 lb.)	
Hydraulics		
Open center, load sensing; in-cab mode selectors, illuminated: power modes (3), travel modes (2), and work modes (2)		
Main Pumps		
2 variable-displacement pumps		
Maximum Rated Flow	489 L/m (129 gpm) x 2	
Pilot Pump		
1 gear		
Maximum Rated Flow	30 L/m (7.9 gpm)	
Pressure Setting	3900 kPa (566 psi)	
System Operating Pressure		
Circuits		
Implement	31 900 kPa (4,627 psi)	
Travel	34 300 kPa (4,975 psi)	
Swing	29 400 kPa (4,264 psi)	
Power Boost	34 300 kPa (4,975 psi)	
Controls		
Pilot levers, short stroke, low-effort hydraulic pilot controls with shutoff lever		
Cylinders		
Heat-treated, chrome-plated, polished cylinder rods; hardened steel (replaceable bushings) pivot pins		
	Bore	Rod Diameter
Boom (2)	191 mm (7.5 in.)	130 mm (5.1 in.)
Arm (1)	201 mm (7.9 in.)	140 mm (5.5 in.)
Bucket (1)	180 mm (7.1 in.)	130 mm (5.1 in.)
Stroke		
1806 mm (71 in.)		
2164 mm (85 in.)		
1555 mm (61 in.)		
Electrical		
Number of Batteries (12 volt)	2	
Battery Capacity	500 CCA	
Alternator Rating	50 amp	
Work Lights	5 halogen (1 mounted on frame, 2 mounted on boom, and 2 mounted on top of cab)	
Undercarriage		
Planetary final drives with axial-piston motors		
Rollers (each side)		
Carrier	3	
Track	8	
Shoes, Double-Bar Grousers (each side)	47	
Track		
Adjustment	Hydraulic	
Guides	Front and center	
Chain	Sealed and lubricated	
Ground Pressure		
Double-Bar Grouser Shoes		
650 mm (26 in.)	104.2 kPa (15.1 psi)	
750 mm (30 in.)	90.3 kPa (13.1 psi)	
900 mm (36 in.)	75.3 kPa (10.9 psi)	



Swing Mechanism		670G LC		
Speed	9.1 rpm			
Torque	206 000 Nm (151,938 lb.-ft.)			
Serviceability				
Refill Capacities				
Fuel Tank	900 L (238 gal.)			
Cooling System	76 L (20.1 gal.)			
Engine Oil with Filter	57 L (15.1 gal.)			
Hydraulic Tank	380 L (100.4 gal.)			
Hydraulic System	750 L (198.1 gal.)			
Gearbox				
Swing (each)	10.5 L (11.1 qt.)			
Travel (each)	16 L (16.9 qt.)			
Pump Drive	6.2 L (6.6 qt.)			
Diesel Exhaust Fluid (DEF) Tank	95 L (25.1 gal.)			
Operating Weights				
With Full Fuel Tank; 79-kg (175 lb.) Operator; 3.09-m ³ (4.04 cu. yd.), 1370-mm (54 in.), 3126-kg (6,892 lb.) Bucket; 4.2-m (13 ft. 9 in.) Arm; 9800-kg (21,605 lb.) Counterweight; Counterweight Removal Device; and 900-mm (36 in.) Double-Bar Grouser Shoes				
SAE Operating Weight	69 900 kg (154,103 lb.)			
Component Weights				
Undercarriage with Double-Bar Grouser Shoes				
650 mm (26 in.)	26 953 kg (59,421 lb.)			
750 mm (30 in.)	27 333 kg (60,259 lb.)			
900 mm (36 in.)	28 353 kg (62,508 lb.)			
1-Piece Boom (with arm cylinder)				
7.8 m (25 ft. 7 in.)	6560 kg (14,462 lb.)			
6.8-m (22 ft. 4 in.) Mass Excavating (ME)	6130 kg (13,514 lb.)			
Arm with Bucket Cylinder and Linkage				
3.6 m (11 ft. 10 in.)	3640 kg (8,025 lb.)			
4.2 m (13 ft. 9 in.)	3840 kg (8,466 lb.)			
5.3 m (17 ft. 5 in.)	3620 kg (7,981 lb.)			
2.9-m (9 ft. 6 in.) ME	3715 kg (8,190 lb.)			
Boom-Lift Cylinders (2), Total Weight	1135 kg (2,502 lb.)			
Counterweight with Standard Mainframe	10 400 kg (22,928 lb.)			
Operating Dimensions				
Boom Length	7.8 m (25 ft. 7 in.)	7.8 m (25 ft. 7 in.)	7.8 m (25 ft. 7 in.)	6.8-m (22 ft. 4 in.) ME
Arm Length	3.6 m (11 ft. 10 in.)	4.2 m (13 ft. 9 in.)	5.3 m (17 ft. 5 in.)	2.9 m (9 ft. 6 in.) ME
Arm Digging Force				
SAE	247 kN (55,528 lb.)	224 kN (50,357 lb.)	192 kN (43,163 lb.)	297 kN (66,768 lb.)
ISO	255 kN (57,326 lb.)	231 kN (51,931 lb.)	196 kN (44,063 lb.)	306 kN (68,792 lb.)
Bucket Digging Force				
SAE	290 kN (65,195 lb.)	290 kN (65,195 lb.)	245 kN (55,078 lb.)	332 kN (74,637 lb.)
ISO	324 kN (72,838 lb.)	324 kN (72,838 lb.)	277 kN (62,272 lb.)	369 kN (82,954 lb.)
A Maximum Reach	13.25 m (43 ft. 6 in.)	13.85 m (45 ft. 5 in.)	14.74 m (48 ft. 4 in.)	11.80 m (38 ft. 9 in.)
A' Maximum Reach at Ground Level	13.00 m (42 ft. 8 in.)	13.61 m (44 ft. 8 in.)	14.51 m (47 ft. 7 in.)	11.50 m (37 ft. 9 in.)
B Maximum Digging Depth	8.53 m (28 ft. 0 in.)	9.15 m (30 ft. 0 in.)	10.03 m (32 ft. 11 in.)	7.12 m (23 ft. 4 in.)
B' Maximum Digging Depth at 2.44-m (8 ft. 0 in.) Flat Bottom	8.40 m (27 ft. 7 in.)	9.03 m (29 ft. 8 in.)	9.92 m (32 ft. 7 in.)	6.97 m (22 ft. 10 in.)
C Maximum Cutting Height	11.92 m (39 ft. 1 in.)	12.24 m (40 ft. 2 in.)	12.65 m (41 ft. 6 in.)	11.92 m (39 ft. 1 in.)
D Maximum Dumping Height	8.05 m (26 ft. 5 in.)	8.33 m (27 ft. 4 in.)	9.17 m (30 ft. 1 in.)	7.33 m (24 ft. 1 in.)
E Minimum Swing Radius	5.78 m (19 ft. 0 in.)	5.76 m (18 ft. 11 in.)	5.70 m (18 ft. 8 in.)	5.24 m (17 ft. 2 in.)
F Maximum Vertical Wall	7.38 m (24 ft. 3 in.)	8.18 m (26 ft. 10 in.)	9.17 m (30 ft. 1 in.)	5.28 m (17 ft. 4 in.)
G Tail-Swing Radius	4.02 m (13 ft. 2 in.)	4.02 m (13 ft. 2 in.)	4.02 m (13 ft. 2 in.)	4.02 m (13 ft. 2 in.)



Machine Dimensions	670G LC			
Arm Length	3.6 m (11 ft. 10 in.)	4.2 m (13 ft. 9 in.)	5.3 m (17 ft. 5 in.)	2.9 m (9 ft. 6 in.) ME with 6.8-m (22 ft. 4 in.) ME Boom
A Overall Height with Arm	4.46 m (14 ft. 8 in.)	4.98 m (16 ft. 4 in.)	5.28 m (17 ft. 4 in.)	4.96 m (16 ft. 3 in.)
B Overall Length with Arm	13.40 m (44 ft. 0 in.)	13.40 m (44 ft. 0 in.)	13.25 m (43 ft. 6 in.)	12.42 m (40 ft. 9 in.)
C Rear-End Length/Swing Radius	3.91 m (12 ft. 10 in.)			
D Distance Between Idler/Sprocket Centerline	4.59 m (15 ft. 1 in.)			
E Undercarriage Length	5.84 m (19 ft. 2 in.)			
F Counterweight Clearance	1.53 m (5 ft. 0 in.)			
G Upperstructure Width	4.09 m (13 ft. 5 in.)			
H Cab Height	3.55 m (11 ft. 8 in.)			
I Track Width with Double-Bar Grouser Shoes	650 mm (26 in.) / 750 mm (30 in.) / 900 mm (36 in.)			
J Track Gauge with 900-mm (36 in.) Double-Bar Grouser Shoes				
Operating Position	3.30 m (10 ft. 10 in.)			
Transport Position	2.82 m (9 ft. 3 in.)			
K Ground Clearance	0.86 m (34 in.)			
L Width over Track with 900-mm (36 in.) Double-Bar Grouser Shoes				
Operating Position	4.20 m (13 ft. 9 in.)			
Transport Position	3.73 m (12 ft. 3 in.)			

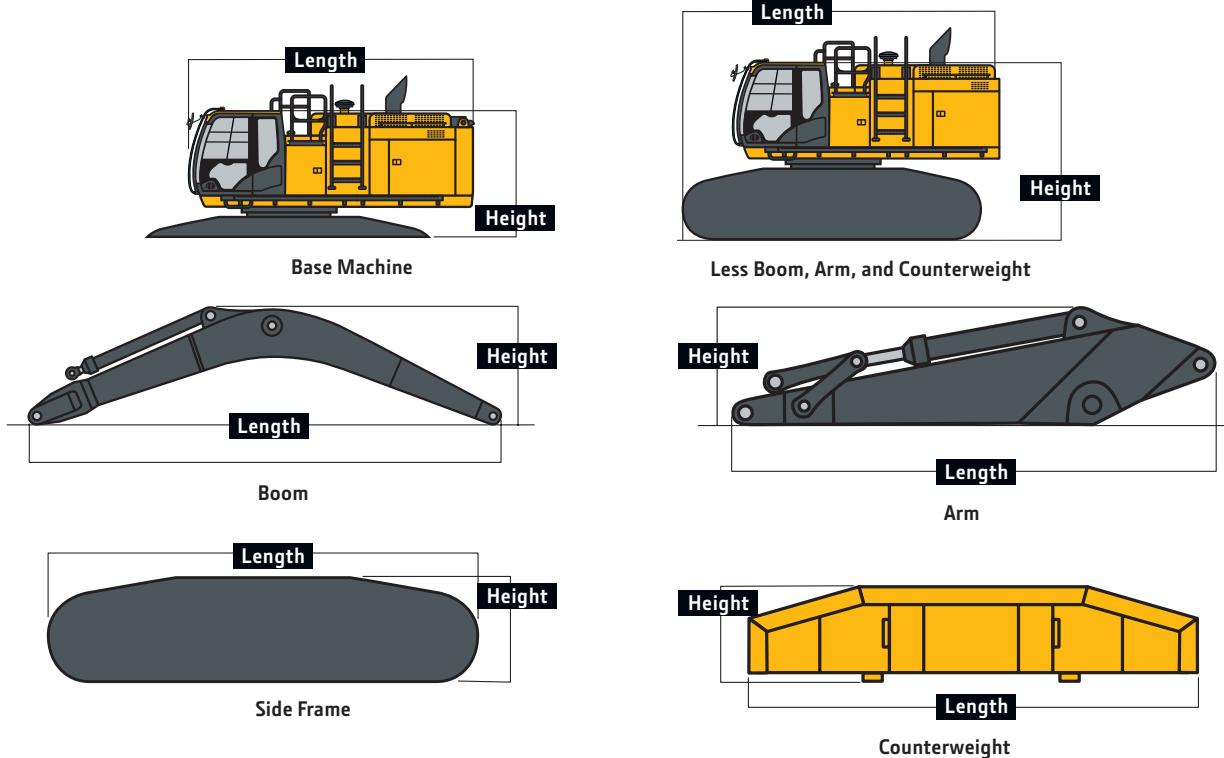


Packing Dimensions and Weights for Transportation				
	Length	Height	Overall Width	Weight
Base Machine (without front attachment and side frame)*				
Base Machine (without front attachment and side frame)*	5.68 m (18 ft. 8 in.)	2.77 m (9 ft. 1 in.)	3.42 m (11 ft. 3 in.)	21 400 kg (47,179 lb.)
Side Frame (each)				
With 650-mm (26 in.) Shoes	5.85 m (19 ft. 2 in.)	1.45 m (4 ft. 9 in.)	1.25 m (4 ft. 1 in.)	10 400 kg (22,928 lb.)
With 750-mm (30 in.) Shoes	5.85 m (19 ft. 2 in.)	1.45 m (4 ft. 9 in.)	1.25 m (4 ft. 1 in.)	10 600 kg (23,369 lb.)
With 900-mm (36 in.) Shoes	5.85 m (19 ft. 2 in.)	1.45 m (4 ft. 9 in.)	1.32 m (4 ft. 4 in.)	11 100 kg (24,471 lb.)
Counterweight, Standard	3.36 m (11 ft. 0 in.)	1.55 m (5 ft. 1 in.)	0.59 m (23 in.)	11 100 kg (24,471 lb.)
Boom				
6.8 m (22 ft. 4 in.)	7.14 m (23 ft. 5 in.)	2.51 m (8 ft. 3 in.)	1.39 m (4 ft. 7 in.)	6110 kg (13,470 lb.)
7.8 m (25 ft. 7 in.)	8.13 m (26 ft. 8 in.)	2.33 m (7 ft. 8 in.)	1.39 m (4 ft. 7 in.)	6560 kg (14,462 lb.)
Arm				
2.9 m (9 ft. 6 in.)	4.37 m (14 ft. 4 in.)	1.69 m (5 ft. 7 in.)	0.80 m (32 in.)	3715 kg (8,190 lb.)
3.6 m (11 ft. 10 in.)	5.11 m (16 ft. 9 in.)	1.44 m (4 ft. 9 in.)	0.80 m (32 in.)	3640 kg (8,025 lb.)
4.2 m (13 ft. 9 in.)	5.71 m (18 ft. 9 in.)	1.39 m (4 ft. 7 in.)	0.80 m (32 in.)	3840 kg (8,466 lb.)
5.3 m (17 ft. 5 in.)	6.73 m (22 ft. 1 in.)	1.26 m (4 ft. 2 in.)	0.80 m (32 in.)	3620 kg (7,981 lb.)
Base Machine (without front attachment)*				
With 650-mm (26 in.) Shoes	6.70 m (22 ft. 0 in.)	3.68 m (12 ft. 1 in.) / 3.76 m (12 ft. 4 in.) w/o exhaust stack	3.48 m (11 ft. 5 in.)	44 000 kg (97,003 lb.)
With 750-mm (30 in.) Shoes	6.70 m (22 ft. 0 in.)	3.68 m (12 ft. 1 in.) / 3.76 m (12 ft. 4 in.) w/o exhaust stack	3.58 m (11 ft. 9 in.)	44 400 kg (97,885 lb.)
With 900-mm (36 in.) Shoes	6.70 m (22 ft. 0 in.)	3.68 m (12 ft. 1 in.) / 3.76 m (12 ft. 4 in.) w/o exhaust stack	3.73 m (12 ft. 3 in.)	45 400 kg (100,090 lb.)

*Steps on the track frame, exhaust stack, and side hydraulic oil tank; handrails on the upper battery box; upper fuel tank; and side hydraulic oil tank must be removed.

Packing Dimensions and Weights
for Transportation (continued)

670G LC



Lift Capacities

Boldface type indicates hydraulically limited capacity; lightface type indicates stability-limited capacities, in kg (lb.). Ratings at bucket lift hook; machine equipped with standard gauge and situated on firm, uniform supporting surface. Total load includes weight of cables, hook, etc. Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight needed to tip machine. All lift capacities are based on ISO 10567 (with power boost).

HORIZONTAL DISTANCE FROM CENTERLINE OF ROTATION

LOAD POINT HEIGHT	3.0 m (10 ft.)		4.5 m (15 ft.)		6.0 m (20 ft.)		7.5 m (25 ft.)		9.0 m (30 ft.)		10.5 m (35 ft.)	
	Over Front	Over Side	Over Front	Over Side								
<i>With 7.8-m (25 ft. 7 in.) boom, 4.2-m (13 ft. 9 in.) arm, 2.5-m³ (3.3 cu. yd.) bucket, and 650-mm (26 in.) double-bar grouser shoes</i>												
7.5 m (25 ft.)									10 880 (23,790)	10 880 (23,790)	6780	6780
6.0 m (20 ft.)									11 700 (25,460)	11 700 (25,460)	10 070 (20,250)	8980 (19,170)
4.5 m (15 ft.)			18 420 (54,750)	18 420 (54,750)	14 850 (39,600)	14 850 (39,600)	12 770 (32,080)	12 770 (32,080)	11 620 (27,710)	11 620 (24,970)	11 490 (25,020)	8760 (18,730)
3.0 m (10 ft.)			21 780 (46,870)	21 380 (46,090)	16 790 (43,420)	15 010 (36,260)	13 940 (39,820)	13 940 (30,680)	11 100 (32,310)	11 100 (30,190)	12 150 (23,860)	8450 (26,400)
1.5 m (5 ft.)			24 280 (52,390)	20 160 (43,420)	18 420 (39,820)	14 250 (30,680)	14 970 (30,680)	14 970 (32,420)	10 630 (29,510)	10 630 (28,510)	12 040 (22,850)	8170 (25,360)
Ground Line		14 150 (32,800)	14 150 (32,800)	25 550 (55,260)	19 440 (41,810)	19 470 (42,130)	13 720 (29,510)	15 170 (29,510)	10 270 (32,610)	10 270 (32,610)	11 800 (22,070)	7950 (25,360)
-1.5 m (-5 ft.)	10 800 (24,430)	10 800 (24,430)	19 890 (45,600)	19 890 (45,600)	25 670 (55,570)	19 120 (41,090)	19 800 (42,840)	13 420 (28,850)	14 940 (32,110)	10 050 (21,610)	11 680 (25,120)	7830 (16,820)
-3.0 m (-10 ft.)	17 780 (40,170)	17 780 (40,170)	27 900 (63,880)	27 900 (63,880)	24 710 (53,470)	19 090 (41,010)	19 270 (41,640)	13 340 (28,680)	14 880 (32,010)	10 000 (21,520)		
-4.5 m (-15 ft.)	26 090 (59,140)	26 090 (59,140)	29 340 (63,390)	29 340 (63,390)	22 540 (48,600)	19 310 (41,510)	17 630 (37,850)	13 480 (29,010)	13 570 (28,680)	10 180 (21,960)		
-6.0 m (-20 ft.)			23 970 (51,240)	23 970 (51,240)	18 550 (39,460)	18 550 (39,460)	13 910 (28,970)	13 910 (28,970)				

Lift Capacities (continued)

670G LC

Boldface type indicates hydraulically limited capacity; lightface type indicates stability-limited capacities, in kg (lb.). Ratings at bucket lift hook; machine equipped with standard gauge and situated on firm, uniform supporting surface. Total load includes weight of cables, hook, etc. Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight needed to tip machine. All lift capacities are based on ISO 10567 (with power boost).

LOAD POINT HEIGHT	HORIZONTAL DISTANCE FROM CENTERLINE OF ROTATION											
	3.0 m (10 ft.)		4.5 m (15 ft.)		6.0 m (20 ft.)		7.5 m (25 ft.)		9.0 m (30 ft.)		10.5 m (35 ft.)	
Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front
<i>With 6.8-m (22 ft. 4 in.) ME boom, 2.9-m (9 ft. 6 in.) ME arm, 3.5-m³ (4.6 cu. yd.) bucket, and 650-mm (26 in.) double-bar grouser shoes</i>												
7.5 m (25 ft.)								14 400 (31,610)	14 400 (31,610)			
6.0 m (20 ft.)				17 530 (37,890)	17 530 (37,890)		15 280 (33,220)	15 280 (33,220)				
4.5 m (15 ft.)				20 470 (44,110)	20 470 (44,110)	16 700 (36,200)	15 250 (32,780)	14 650 (31,940)	10 920 (23,330)			
3.0 m (10 ft.)				23 430 (50,520)	21 030 (45,280)	18 260 (39,520)	14 580 (31,340)	15 370 (33,390)	10 630 (22,790)			
1.5 m (5 ft.)				25 430 (54,940)	20 100 (43,230)	19 480 (42,140)	14 020 (30,130)	15 260 (32,750)	10 330 (22,160)			
Ground Line				26 020 (56,320)	19 610 (42,140)	19 950 (43,140)	13 670 (29,370)	15 070 (32,390)	10 150 (21,820)			
-1.5 m (-5 ft.)			33 520 (72,780)	32 190 (68,930)	25 150 (54,430)	19 490 (41,870)	19 300 (41,640)	13 560 (29,160)				
-3.0 m (-10 ft.)	34 290 (77,980)	34 290 (77,980)	29 560 (63,980)	29 560 (63,980)	22 510 (48,500)	19 710 (42,350)	16 670 (35,280)	13 790 (29,730)				
-4.5 m (-15 ft.)			22 630 (48,280)	22 630 (48,280)	16 490 (34,300)	16 490 (34,300)						
<i>With 7.8-m (25 ft. 7 in.) boom, 4.2-m (13 ft. 9 in.) arm, 2.5-m³ (3.3 cu. yd.) bucket, and 750-mm (30 in.) double-bar grouser shoes</i>												
7.5 m (25 ft.)								10 880 (23,790)	10 880 (23,790)	6780	6780	
6.0 m (20 ft.)								11 700 (25,460)	11 700 (25,460)	10 070 (20,250)	9040 (19,290)	
4.5 m (15 ft.)			18 420 (54,750)	18 420 (54,750)	14 850 (39,600)	14 850 (39,600)	12 770 (32,080)	12 770 (32,080)	11 690 (27,710)	11 490 (25,120)	8810 (25,020)	8810 (18,860)
3.0 m (10 ft.)			21 780 (46,870)	21 500 (46,340)	16 790 (36,260)	15 090 (32,500)	13 940 (30,190)	11 170 (24,010)	12 150 (24,010)	8510 (26,400)	8510 (18,240)	
1.5 m (5 ft.)			24 280 (52,390)	20 280 (43,670)	18 420 (39,820)	14 340 (30,870)	14 970 (32,420)	10 700 (23,000)	12 120 (26,020)	8230 (23,000)	8230 (17,640)	
Ground Line			14 150 (32,800)	14 150 (32,800)	25 550 (55,260)	19 560 (42,070)	19 470 (42,130)	13 810 (29,700)	15 270 (32,810)	10 340 (22,220)	11 880 (25,520)	8000 (17,170)
-1.5 m (-5 ft.)	10 800 (24,430)	10 800 (24,430)	19 890 (45,600)	19 890 (45,600)	25 670 (55,570)	19 240 (41,340)	19 800 (42,840)	13 510 (29,040)	15 030 (32,310)	10 120 (21,760)	11 760 (25,280)	7890 (16,950)
-3.0 m (-10 ft.)	17 780 (40,170)	17 780 (40,170)	27 900 (63,880)	27 900 (63,880)	24 710 (53,470)	19 210 (41,270)	19 270 (41,640)	13 420 (28,870)	14 980 (32,210)	10 070 (21,670)		
-4.5 m (-15 ft.)	26 090 (59,140)	26 090 (59,140)	29 340 (63,390)	29 340 (63,390)	22 540 (48,600)	19 430 (41,770)	17 630 (37,850)	13 570 (29,200)	13 570 (28,680)	10 250 (22,110)		
-6.0 m (-20 ft.)			23 970 (51,240)	23 970 (51,240)	18 550 (39,460)	18 550 (39,460)	13 910 (28,970)	13 910 (28,970)				
<i>With 7.8-m (25 ft. 7 in.) boom, 3.6-m (11 ft. 10 in.) arm, 2.9-m³ (3.8 cu. yd.) bucket, and 900-mm (36 in.) double-bar grouser shoes</i>												
7.5 m (25 ft.)								11 740 (25,700)	11 740 (25,700)			
6.0 m (20 ft.)							13 980 (30,280)	13 980 (30,280)	12 460 (27,120)	12 100 (25,960)	8120	8120
4.5 m (15 ft.)			19 900 (42,760)	19 900 (42,760)	15 770 (34,070)	15 770 (34,070)	13 440 (29,160)	11 650 (25,020)	12 040 (23,250)	8770 (18,740)		
3.0 m (10 ft.)			23 020 (49,550)	21 290 (45,900)	17 560 (37,930)	15 030 (32,380)	14 490 (31,390)	11 170 (24,010)	12 480 (26,790)	8530 (18,270)		
1.5 m (5 ft.)			25 060 (54,100)	20 270 (43,630)	18 970 (41,010)	14 370 (30,930)	15 370 (33,280)	10 750 (23,110)	12 230 (26,260)	8290 (23,110)		
Ground Line			12 940 (30,250)	12 940 (30,250)	25 790 (55,810)	19 740 (42,440)	19 740 (42,700)	13 930 (29,960)	15 440 (33,200)	10 450 (22,470)	12 050 (25,900)	8120 (17,440)
-1.5 m (-5 ft.)			21 020 (48,230)	21 020 (48,230)	25 390 (55,010)	19 560 (42,040)	19 730 (42,680)	13 720 (29,510)	15 280 (29,510)	10 300 (32,860)		
-3.0 m (-10 ft.)	20 320 (45,940)	20 320 (45,940)	31 010 (67,290)	31 010 (67,290)	23 940 (51,810)	19 650 (42,220)	18 790 (40,560)	13 730 (29,530)	14 830 (31,800)	10 340 (22,260)		
-4.5 m (-15 ft.)	30 660 (69,670)	30 660 (69,670)	27 020 (58,350)	27 020 (58,350)	21 160 (45,550)	19 980 (42,960)	16 490 (35,230)	13 980 (30,120)				
-6.0 m (-20 ft.)			20 650 (43,850)	20 650 (43,850)	16 030 (33,650)	16 030 (33,650)						

Lift Capacities (continued)**670G LC**

Boldface type indicates hydraulically limited capacity; **lightface type** indicates stability-limited capacities, in kg (lb.). Ratings at bucket lift hook; machine equipped with standard gauge and situated on firm, uniform supporting surface. Total load includes weight of cables, hook, etc. Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight needed to tip machine. All lift capacities are based on ISO 10567 (with power boost).

HORIZONTAL DISTANCE FROM CENTERLINE OF ROTATION

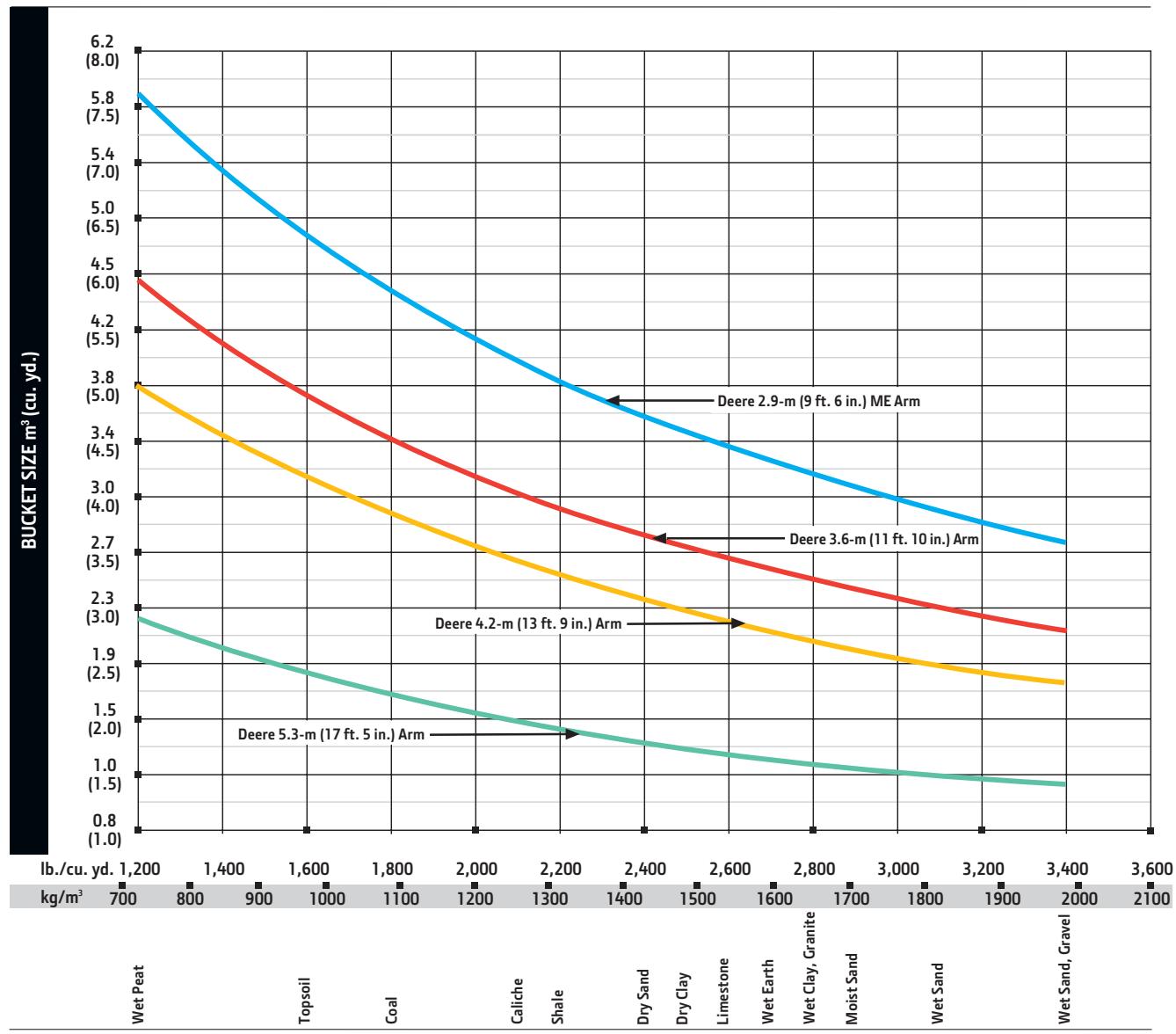
LOAD POINT HEIGHT	HORIZONTAL DISTANCE FROM CENTERLINE OF ROTATION													
	3.0 m (10 ft.)		4.5 m (15 ft.)		6.0 m (20 ft.)		7.5 m (25 ft.)		9.0 m (30 ft.)		10.5 m (35 ft.)			
Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Side		
<i>With 7.8-m (25 ft. 7 in.) boom, 4.2-m (13 ft. 9 in.) arm, 2.5-m³ (3.3 cu. yd.) bucket, and 900-mm (36 in.) double-bar grouser shoes</i>														
7.5 m (25 ft.)										10 880 (23,790)	10 880 (23,790)	6780	6780	
6.0 m (20 ft.)										11 700 (25,460)	11 700 (25,460)	10 070 (20,250)	9190 (19,630)	
4.5 m (15 ft.)			(54,750)	(54,750)	18 420 (39,600)	18 420 (39,600)	14 850 (32,080)	14 850 (32,080)	12 770 (27,710)	11 880 (25,530)	11 490 (25,020)	8970 (19,200)		
3.0 m (10 ft.)					21 780 (46,870)	21 780 (46,870)	16 790 (36,260)	15 330 (33,010)	13 940 (30,190)	11 360 (24,420)	12 150 (26,400)	8670 (18,580)		
1.5 m (5 ft.)					24 280 (52,390)	20 600 (44,360)	18 420 (39,820)	14 580 (31,380)	14 970 (32,420)	10 890 (23,410)	12 330 (26,480)	8380 (17,980)		
Ground Line					14 150 (32,800)	14 150 (32,800)	25 550 (55,260)	19 880 (42,760)	14 040 (42,130)	15 530 (30,210)	10 530 (33,370)	12 090 (22,630)	8160 (25,980) (17,510)	
-1.5 m (-5 ft.)	10 800 (24,430)	10 800 (24,430)	19 890 (45,600)	19 890 (45,600)	25 670 (55,570)	19 560 (42,030)	19 800 (42,840)	13 740 (29,550)	15 290 (32,870)	10 310 (22,160)	11 970 (25,740)	8040 (17,290)		
-3.0 m (-10 ft.)	17 780 (40,170)	17 780 (40,170)	27 900 (63,880)	27 900 (63,880)	24 710 (53,470)	19 530 (41,960)	19 270 (41,640)	13 660 (29,380)	15 240 (32,780)	10 260 (22,070)				
-4.5 m (-15 ft.)	26 090 (59,140)	26 090 (59,140)	29 340 (63,390)	29 340 (63,390)	22 540 (48,600)	19 750 (42,460)	17 630 (37,850)	13 800 (29,720)	13 570 (28,680)	10 430 (22,520)				
-6.0 m (-20 ft.)			23 970 (51,240)	23 970 (51,240)	18 550 (39,460)	18 550 (39,460)	13 910 (28,970)	13 910 (28,970)						
<i>With 7.8-m (25 ft. 7 in.) boom, 5.3-m (17 ft. 5 in.) arm, 2.0-m³ (2.6 cu. yd.) bucket, and 900-mm (36 in.) double-bar grouser shoes</i>														
9.0 m (30 ft.)										6010 (11,570)	6010 (11,570)			
7.5 m (25 ft.)										7630 (16,040)	7630 (16,040)			
6.0 m (20 ft.)										9950 (21,590)	9950 (21,590)	8900 (18,980)	8900 (18,980)	
4.5 m (15 ft.)										13 440 (29,090)	13 440 (29,090)	11 860 (25,770)	10 430 (22,250)	9650 (20,710)
3.0 m (10 ft.)			27 860 (59,720)	27 860 (59,720)	19 700 (42,440)	19 700 (42,440)	15 610 (33,760)	15 610 (33,760)	13 210 (28,650)	12 110 (26,050)	11 670 (25,370)	9300 (19,950)		
1.5 m (5 ft.)			17 980 (42,690)	17 980 (42,690)	22 900 (49,430)	21 780 (46,910)	17 610 (38,090)	15 430 (33,210)	14 490 (31,410)	11 560 (24,860)	12 480 (27,090)	8940 (19,200)		
Ground Line			16 170 (37,320)	16 170 (37,320)	25 050 (54,170)	20 730 (44,600)	19 130 (41,410)	14 730 (31,690)	15 520 (33,630)	11 100 (23,860)	12 590 (27,050)	8640 (18,560)		
-1.5 m (-5 ft.)	10 050 (22,700)	10 050 (22,700)	18 750 (42,960)	18 750 (42,960)	26 040 (56,370)	20 120 (43,260)	20 000 (43,310)	14 260 (30,670)	15 760 (33,880)	10 770 (23,150)	12 360 (26,570)	8430 (18,100)		
-3.0 m (-10 ft.)	14 710 (33,200)	14 710 (33,200)	23 610 (53,970)	23 610 (53,970)	25 940 (56,150)	19 860 (42,690)	20 120 (43,520)	14 020 (30,160)	15 570 (33,480)	10 590 (22,770)	12 250 (26,370)	8330 (17,910)		
-4.5 m (-15 ft.)	20 340 (46,010)	20 340 (46,010)	30 830 (70,610)	30 830 (69,460)	24 730 (53,430)	19 880 (42,750)	19 330 (41,700)	13 990 (30,120)	15 440 (33,190)	10 580 (22,790)	10 170 (22,790)	8400		
-6.0 m (-20 ft.)	27 670 (62,900)	27 670 (62,900)	29 090 (62,560)	29 090 (62,560)	22 150 (47,560)	20 170 (43,410)	17 280 (36,920)	14 200 (30,600)	13 250 (27,800)	10 810 (23,360)				
-7.5 m (-25 ft.)			22 770 (48,120)	22 770 (48,120)	17 360 (36,410)	17 360 (36,410)	12 680 (36,410)	12 680						
<i>With 6.8-m (22 ft. 4 in.) ME boom, 2.9-m (9 ft. 6 in.) ME arm, 3.5-m³ (4.6 cu. yd.) bucket, and 900-mm (36 in.) double-bar grouser shoes</i>														
7.5 m (25 ft.)										14 400 (31,610)	14 400 (31,610)			
6.0 m (20 ft.)					17 530 (37,890)	17 530 (37,890)	15 280 (33,220)	15 280 (33,220)						
4.5 m (15 ft.)					20 470 (44,110)	20 470 (44,110)	16 700 (36,200)	15 580 (33,480)	14 650 (31,940)	11 180 (23,890)				
3.0 m (10 ft.)					23 430 (50,520)	21 470 (46,230)	18 260 (39,520)	14 900 (32,040)	15 370 (33,390)	10 880 (23,340)				
1.5 m (5 ft.)					25 430 (54,940)	20 540 (44,180)	19 480 (42,140)	14 340 (30,830)	15 610 (33,520)	10 590 (22,720)				
Ground Line					26 020 (56,320)	20 050 (43,090)	19 950 (43,140)	13 990 (30,070)	15 420 (33,150)	10 410 (22,380)				
-1.5 m (-5 ft.)					33 520 (72,780)	32 870 (70,400)	25 150 (54,430)	19 930 (42,820)	19 300 (41,640)	13 890 (29,860)				
-3.0 m (-10 ft.)	34 290 (77,980)	34 290 (77,980)	29 560 (63,980)	29 560 (63,980)	22 510 (48,500)	20 150 (43,300)	16 670 (35,280)	14 120 (30,440)						
-4.5 m (-15 ft.)					22 630 (48,280)	22 630 (48,280)	16 490 (34,300)	16 490 (34,300)						

Buckets 670G LC

A full line of buckets is offered to meet a wide variety of applications. Digging forces are with power boost. Tooth selection includes the John Deere Fanggs™ or ESCO teeth standard. Replaceable cutting edges and a variety of teeth are available through John Deere Parts. Optional side cutters add 150 mm (6 in.) to bucket widths. Capacities are SAE heaped ratings.

Bucket Type	Bucket Width	Bucket Capacity	Bucket Weight	Bucket Dig Force				Arm Dig Force 3.6 m (11 ft. 10 in.)			
				(SAE)	(ISO)	(SAE)	(ISO)	(SAE)	(ISO)	(SAE)	(ISO)
Extreme Duty Plate Lip	1219	48	2.65	3.5	3396	7,487	275	61,851	307	69,102	242
	1372	54	3.06	4.0	3546	7,817	275	61,851	307	69,102	242
	1524	60	3.53	4.6	3795	8,368	275	61,851	307	69,102	242
Heavy Duty High Capacity	914	36	1.80	2.4	2664	5,873	275	61,851	307	69,102	242
	1067	42	2.22	2.9	2867	6,320	275	61,851	307	69,102	242
	1219	48	2.06	2.7	2966	6,540	275	61,851	307	69,102	242
Heavy Capacity Dirt	1372	54	3.09	4.0	3129	6,898	275	61,851	307	69,102	242
	1524	60	3.54	4.6	3302	7,280	275	61,851	307	69,102	242
	1829	72	4.44	5.8	3593	7,921	275	61,851	307	69,102	242
Heavy Duty	2032	80	5.05	6.6	3916	8,634	275	61,851	307	69,102	242
	2184	86	4.59	6.0	3941	8,688	287	64,421	320	71,973	246
	914	36	1.30	1.7	2252	4,964	326	73,327	364	81,924	258
Truck Loading	1067	42	1.58	2.1	2594	5,719	326	73,327	364	81,924	258
	1219	48	1.90	2.5	2722	6,000	326	73,327	364	81,924	258
	1372	54	2.19	2.9	2858	6,302	326	73,327	364	81,924	258
Dirt	1524	60	2.52	3.3	3062	6,750	326	73,327	364	81,924	258
	1930	76	3.75	4.9	3043	6,709	287	64,421	320	71,973	246
	2083	82	4.05	5.3	3292	7,257	287	64,421	320	71,973	246

Bucket Selection Guide*



*Contact your John Deere dealer for optimum bucket and attachment selections. These recommendations are for general conditions and average use. Does not include optional equipment such as thumbs or couplers. Larger buckets may be possible when using light materials, for flat and level operations, less compacted materials, and volume loading applications such as mass excavation applications in ideal conditions. Smaller buckets are recommended for adverse conditions such as off-level applications, rocks, and uneven surfaces. Bucket capacity indicated is SAE heaped.

Arm Dig Force 4.2 m (13 ft. 9 in.) (SAE) (ISO)				Arm Dig Force 5.3 m (17 ft. 5 in.) (SAE) (ISO)				Arm Dig Force 2.9 m (9 ft. 6 in.) ME (SAE) (ISO)				Bucket Tip Radius		Number of Teeth
kN	lb.	kN	lb.	kN	lb.	kN	lb.	kN	lb.	kN	lb.	mm	in.	
220	49,448	227	50,993	189	42,497	193	43,383	290	65,260	299	67,238	2281	89.79	3
220	49,448	227	50,993	189	42,497	193	43,383	290	65,260	299	67,238	2281	89.79	3
220	49,448	227	50,993	189	42,497	193	43,383	290	65,260	299	67,238	2281	89.79	3
220	49,448	227	50,993	189	42,497	193	43,383	290	65,260	299	67,238	2281	89.79	3
220	49,448	227	50,993	189	42,497	193	43,383	290	65,260	299	67,238	2281	89.79	4
220	49,448	227	50,993	189	42,497	193	43,383	290	65,260	299	67,238	2281	89.79	5
220	49,448	227	50,993	189	42,497	193	43,383	290	65,260	299	67,238	2281	89.79	5
220	49,448	227	50,993	189	42,497	193	43,383	290	65,260	299	67,238	2281	89.79	6
220	49,448	227	50,993	189	42,497	193	43,383	290	65,260	299	67,238	2281	89.79	6
223	50,152	230	51,720	58	13,013	195	43,910	295	66,427	304	68,440	2190	86.23	6
233	52,331	240	53,996	198	44,597	203	45,526	312	70,090	321	72,214	1924	75.75	3
233	52,331	240	53,996	198	44,597	203	45,526	312	70,090	321	72,214	1924	75.75	4
233	52,331	240	53,996	198	44,597	203	45,526	312	70,090	321	72,214	1924	75.75	4
233	52,331	240	53,996	198	44,597	203	45,526	312	70,090	321	72,214	1924	75.75	5
233	52,331	240	53,996	198	44,597	203	45,526	312	70,090	321	72,214	1924	75.75	5
223	50,152	230	51,720	58	13,013	195	43,910	295	66,427	304	68,440	2189	86.20	6
223	50,152	230	51,720	58	13,013	195	43,910	295	66,427	304	68,440	2189	86.20	7

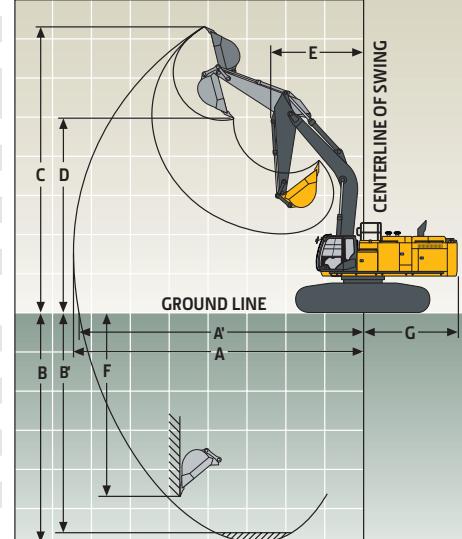
870G LC



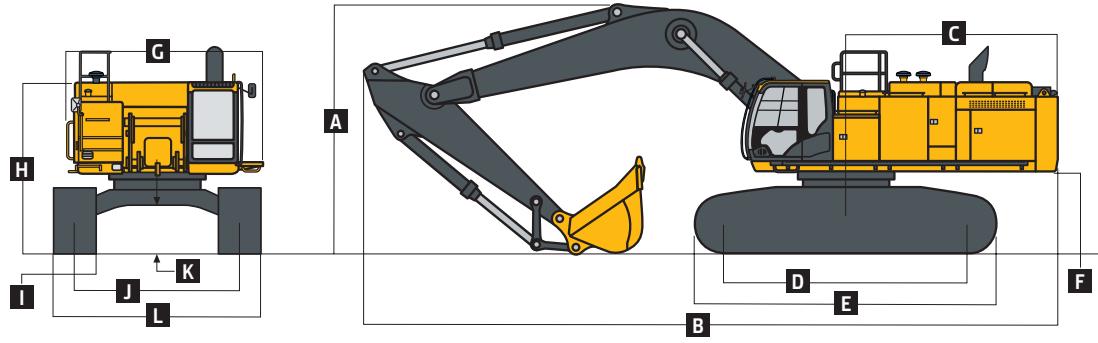
Engine		
Manufacturer and Model		870G LC
Isuzu 6WG1-FT4		
Non-Road Emission Standard		EPA Final Tier 4/EU Stage IV
Net Rated Power (ISO 9249)		382 kW (512 hp) at 1,800 rpm
Cylinders		6
Displacement		15.7 L (957 cu. in.)
Off-Level Capacity		70% (35 deg.)
Aspiration		Turbocharged, air-to-air charge-air cooler
Cooling		
Cool-on-demand hydraulic-driven, suction-type fan with remote-mounted drive		
Powertrain		
2-speed propel with AutoShift		
Maximum Travel Speed		
Low		3.2 km/h (2.0 mph)
High		4.7 km/h (2.9 mph)
Drawbar Pull		57 085 kg (125,850 lb.)
Hydraulics		
Open center, load sensing; in-cab mode selectors, illuminated: power modes (3), travel modes (2), and work modes (2)		
Main Pumps		
2 variable-displacement pumps		
Maximum Rated Flow		566 L/m (150 gpm) x 2
Pilot Pump		
1 gear		
Maximum Rated Flow		30 L/m (7.9 gpm)
Pressure Setting		3900 kPa (566 psi)
System Operating Pressure		
Circuits		
Implement		31 900 kPa (4,627 psi)
Travel		34 300 kPa (4,975 psi)
Swing		29 400 kPa (4,264 psi)
Power Boost		34 300 kPa (4,975 psi)
Controls		
Pilot levers, short stroke, low-effort hydraulic pilot controls with shutoff lever		
Cylinders		
Heat-treated, chrome-plated, polished cylinder rods; hardened steel (replaceable bushings) pivot pins		
Bore		Rod Diameter
Boom (2)		150 mm (5.9 in.)
Arm (1)		160 mm (6.3 in.)
Bucket (1)		140 mm (5.5 in.)
Electrical		
Number of Batteries (12 volt)		2
Battery Capacity		500 CCA
Alternator Rating		50 amp
Work Lights		5 halogen (1 mounted on frame, 2 mounted on boom, and 2 mounted on top of cab)
Undercarriage		
Planetary final drives with axial-piston motors		
Rollers (each side)		
Carrier		3
Track		9
Shoes, Double-Bar Grousers (each side)		51
Track		
Adjustment		Hydraulic
Guides		Front and center
Chain		Sealed and lubricated
Ground Pressure		
Double-Bar Grouser Shoes		
650 mm (26 in.)		106.9 kPa (15.4 psi)
750 mm (30 in.)		94.5 kPa (13.5 psi)
900 mm (36 in.)		84.8 kPa (12.0 psi)
1020 mm (40 in.)		94.5 kPa (10.6 psi)



Swing Mechanism		870G LC				
Speed	7.8 rpm					
Torque	269 000 Nm (198,404 lb.-ft.)					
Serviceability						
Refill Capacities						
Fuel Tank	1110 L (293 gal.)					
Cooling System	124 L (32.8 gal.)					
Engine Oil with Filter	57 L (15.1 gal.)					
Hydraulic Tank	500 L (132.1 gal.)					
Hydraulic System	1042 L (275.3 gal.)					
Gearbox						
Swing (each)	15.7 L (16.6 qt.)					
Travel (each)	19 L (20.1 qt.)					
Pump Drive	6.2 L (6.6 qt.)					
Diesel Exhaust Fluid (DEF) Tank	95 L (25.1 gal.)					
Operating Weights						
With Full Fuel Tank; 79-kg (175 lb.) Operator; 3.49-m ³ (4.57 cu. yd.), 1370-mm (54 in.) 3558-kg (7,845 lb.) Bucket; 4.4-m (14 ft. 5 in.) Arm; 12 400-kg (27,337 lb.) Counterweight; Counterweight Removal Device; and 900-mm (36 in.) Double-Bar Grouser Shoes						
SAE Operating Weight	85 600 kg (188,716 lb.)					
Component Weights						
Undercarriage with Double-Bar Grouser Shoes						
650 mm (26 in.)	32 326 kg (71,267 lb.)					
750 mm (30 in.)	33 026 kg (72,810 lb.)					
900 mm (36 in.)	33 966 kg (74,882 lb.)					
1020 mm (40 in.)	34 396 kg (75,830 lb.)					
1-Piece Boom (with arm cylinder)						
8.4 m (27 ft. 7 in.)	8190 kg (18,056 lb.)					
7.1-m (23 ft. 4 in.) Mass Excavating (ME)	7670 kg (16,909 lb.)					
10.0 m (32 ft. 10 in.)	9390 kg (20,701 lb.)					
Arm with Bucket Cylinder and Linkage						
3.7 m (12 ft. 1 in.)	4290 kg (9,458 lb.)					
4.4 m (14 ft. 5 in.)	4630 kg (10,207 lb.)					
5.4 m (17 ft. 9 in.)	4940 kg (10,891 lb.)					
2.95-m (9 ft. 8 in.) ME	4620 kg (10,185 lb.)					
Boom-Lift Cylinders (2), Total Weight	1700 kg (3,748 lb.)					
Counterweight with Standard Mainframe	13 300 kg (29,321 lb.)					
Operating Dimensions						
Boom Length	8.4 m (27 ft. 7 in.)	8.4 m (27 ft. 7 in.)	8.4 m (27 ft. 7 in.)	7.1 m (23 ft. 4 in.) ME	10.0 m (32 ft. 10 in.)	10.0 m (32 ft. 10 in.)
Arm Length	3.7 m (12 ft. 2 in.)	4.4 m (14 ft. 5 in.)	5.4 m (17 ft. 9 in.)	2.95 m (9 ft. 8 in.) ME	4.4 m (14 ft. 5 in.)	5.4 m (17 ft. 9 in.)
Arm Digging Force						
SAE	315 kN (70,815 lb.)	273 kN (61,373 lb.)	237 kN (53,280 lb.)	378 kN (84,978 lb.)	273 kN (61,373 lb.)	237 kN (53,280 lb.)
ISO	323 kN (72,613 lb.)	280 kN (62,946 lb.)	243 kN (54,629 lb.)	394 kN (88,575 lb.)	280 kN (62,946 lb.)	243 kN (54,629 lb.)
Bucket Digging Force						
SAE	359 kN (80,706 lb.)	359 kN (80,706 lb.)	289 kN (64,970 lb.)	411 kN (92,396 lb.)	359 kN (80,706 lb.)	289 kN (64,970 lb.)
ISO	399 kN (89,699 lb.)	399 kN (89,699 lb.)	323 kN (72,613 lb.)	472 kN (106,110 lb.)	399 kN (89,699 lb.)	323 kN (72,613 lb.)
A Maximum Reach	14.10 m (46 ft. 3 in.)	14.91 m (48 ft. 11 in.)	15.91 m (52 ft. 2 in.)	12.34 m (40 ft. 6 in.)	16.55 m (54 ft. 4 in.)	17.56 m (57 ft. 7 in.)
A' Maximum Reach at Ground Level	13.82 m (45 ft. 4 in.)	14.64 m (48 ft. 0 in.)	15.67 m (51 ft. 5 in.)	12.02 m (39 ft. 5 in.)	16.32 m (53 ft. 7 in.)	17.34 m (56 ft. 11 in.)
B Maximum Digging Depth	8.87 m (29 ft. 1 in.)	9.57 m (31 ft. 5 in.)	10.57 m (34 ft. 8 in.)	7.14 m (23 ft. 5 in.)	11.16 m (36 ft. 7 in.)	12.16 m (39 ft. 11 in.)
B' Maximum Digging Depth at 2.44-m (8 ft. 0 in.) Flat Bottom	8.74 m (28 ft. 8 in.)	9.46 m (31 ft. 0 in.)	10.47 m (34 ft. 4 in.)	7.00 m (23 ft. 0 in.)	11.04 m (36 ft. 3 in.)	12.06 m (39 ft. 7 in.)
C Maximum Cutting Height	13.03 m (42 ft. 9 in.)	13.82 m (45 ft. 4 in.)	14.52 m (47 ft. 8 in.)	12.01 m (39 ft. 5 in.)	14.66 m (48 ft. 1 in.)	15.34 m (50 ft. 4 in.)
D Maximum Dumping Height	9.08 m (29 ft. 9 in.)	9.74 m (31 ft. 11 in.)	10.41 m (34 ft. 2 in.)	8.13 m (26 ft. 8 in.)	10.81 m (35 ft. 6 in.)	11.26 m (36 ft. 11 in.)
E Minimum Swing Radius	5.95 m (19 ft. 6 in.)	5.95 m (19 ft. 6 in.)	5.94 m (19 ft. 6 in.)	5.21 m (17 ft. 1 in.)	7.35 m (24 ft. 1 in.)	7.32 m (24 ft. 0 in.)
F Maximum Vertical Wall	7.17 m (23 ft. 6 in.)	8.48 m (27 ft. 10 in.)	9.75 m (32 ft. 0 in.)	4.10 m (13 ft. 5 in.)	9.87 m (32 ft. 5 in.)	11.34 m (37 ft. 2 in.)
G Tail-Swing Radius	4.60 m (15 ft. 1 in.)	4.60 m (15 ft. 1 in.)	4.60 m (15 ft. 1 in.)	4.60 m (15 ft. 1 in.)	4.60 m (15 ft. 1 in.)	4.60 m (15 ft. 1 in.)

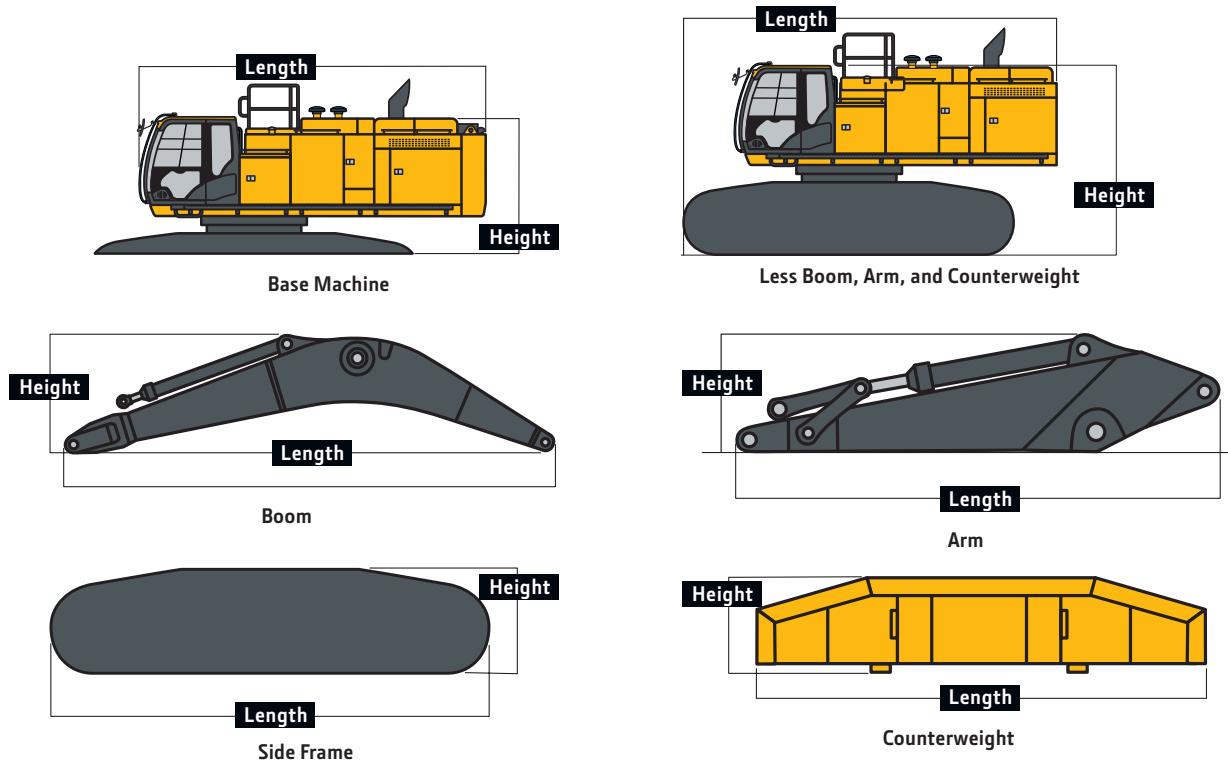


Machine Dimensions	870G LC			
Arm Length	3.7 m (12 ft. 2 in.)	4.4 m (14 ft. 5 in.)	5.4 m (17 ft. 9 in.)	2.95 m (9 ft. 8 in.) ME with 7.1-m (23 ft. 4 in.) ME Boom
A Overall Height with Arm	4.77 m (15 ft. 8 in.)	5.13 m (16 ft. 10 in.)	5.76 m (18 ft. 11 in.)	5.20 m (17 ft. 1 in.)
B Overall Length with Arm	14.80 m (48 ft. 7 in.)	14.80 m (48 ft. 7 in.)	14.65 m (48 ft. 1 in.)	13.55 m (44 ft. 5 in.)
C Rear-End Length/Swing Radius	4.54 m (14 ft. 11 in.)			
D Distance Between Idler/Sprocket Centerline	5.11 m (16 ft. 9 in.)			
E Undercarriage Length	6.36 m (20 ft. 10 in.)			
F Counterweight Clearance	1.68 m (5 ft. 6 in.)			
G Upperstructure Width	4.12 m (13 ft. 6 in.)			
H Cab Height	3.69 m (12 ft. 1 in.)			
I Track Width with Double-Bar Grouser Shoes	650 mm (26 in.) / 750 mm (30 in.) / 900 mm (36 in.) / 1020 mm (40 in.)			
J Track Gauge with 900-mm (36 in.) Double-Bar Grouser Shoes				
Operating Position	3.45 m (11 ft. 4 in.)			
Transport Position	2.83 m (9 ft. 3 in.)			
K Ground Clearance	0.89 m (35 in.)			
L Width over Track with 900-mm (36 in.) Double-Bar Grouser Shoes				
Operating Position	4.35 m (14 ft. 3 in.)			
Transport Position	3.73 m (12 ft. 3 in.)			



Packing Dimensions and Weights for Transportation				
	Length	Height	Overall Width	Weight
Base Machine (without front attachment and side frame)*	6.50 m (21 ft. 4 in.)	2.96 m (9 ft. 9 in.)	3.42 m (11 ft. 3 in.)	29 000 kg (63,934 lb.)
Side Frame (each)				
With 650-mm (26 in.) Shoes	6.36 m (20 ft. 10 in.)	1.50 m (4 ft. 11 in.)	1.33 m (4 ft. 4 in.)	12 300 kg (27,117 lb.)
With 750-mm (30 in.) Shoes	6.36 m (20 ft. 10 in.)	1.50 m (4 ft. 11 in.)	1.33 m (4 ft. 4 in.)	12 600 kg (27,778 lb.)
With 900-mm (36 in.) Shoes	6.36 m (20 ft. 10 in.)	1.50 m (4 ft. 11 in.)	1.42 m (4 ft. 8 in.)	13 100 kg (28,881 lb.)
With 1020-mm (40 in.) Shoes	6.36 m (20 ft. 10 in.)	1.50 m (4 ft. 11 in.)	1.46 m (4 ft. 9 in.)	13 500 kg (29,762 lb.)
Counterweight, Standard Boom	3.36 m (11 ft. 0 in.)	1.62 m (5 ft. 4 in.)	0.72 m (28 in.)	13 333 kg (29,394 lb.)
7.1 m (23 ft. 4 in.)	7.49 m (24 ft. 7 in.)	2.70 m (8 ft. 10 in.)	1.45 m (4 ft. 9 in.)	7670 kg (16,909 lb.)
8.4 m (27 ft. 7 in.)	8.78 m (28 ft. 10 in.)	2.50 m (8 ft. 2 in.)	1.45 m (4 ft. 9 in.)	8190 kg (18,056 lb.)
10.0 m (32 ft. 10 in.)	10.37 m (34 ft. 0 in.)	2.70 m (8 ft. 10 in.)	1.45 m (4 ft. 9 in.)	9390 kg (20,701 lb.)
Arm				
2.95 m (9 ft. 8 in.)	4.46 m (14 ft. 8 in.)	1.66 m (5 ft. 5 in.)	0.85 m (33 in.)	4620 kg (10,185 lb.)
3.7 m (12 ft. 2 in.)	5.29 m (17 ft. 4 in.)	1.42 m (4 ft. 8 in.)	0.82 m (32 in.)	4290 kg (9,458 lb.)
4.4 m (14 ft. 5 in.)	5.88 m (19 ft. 3 in.)	1.42 m (4 ft. 8 in.)	0.82 m (32 in.)	4630 kg (10,207 lb.)
5.4 m (17 ft. 9 in.)	6.83 m (22 ft. 5 in.)	1.48 m (4 ft. 10 in.)	0.80 m (31 in.)	4940 kg (10,891 lb.)
Base Machine (without front attachment)*				
With 650-mm (26 in.) Shoes	7.53 m (24 ft. 8 in.)	3.89 m (12 ft. 9 in.) / 3.86 m (12 ft. 8 in.) w/o exhaust stack	3.48 m (11 ft. 5 in.)	53 400 kg (117,727 lb.)
With 750-mm (30 in.) Shoes	7.53 m (24 ft. 8 in.)	3.89 m (12 ft. 9 in.) / 3.86 m (12 ft. 8 in.) w/o exhaust stack	3.58 m (11 ft. 9 in.)	54 000 kg (119,050 lb.)
With 900-mm (36 in.) Shoes	7.53 m (24 ft. 8 in.)	3.89 m (12 ft. 9 in.) / 3.86 m (12 ft. 8 in.) w/o exhaust stack	3.73 m (12 ft. 3 in.)	55 000 kg (121,254 lb.)
With 1020-mm (40 in.) Shoes	7.53 m (24 ft. 8 in.)	3.89 m (12 ft. 9 in.) / 3.86 m (12 ft. 8 in.) w/o exhaust stack	3.85 m (12 ft. 8 in.)	55 800 kg (123,018 lb.)

*Steps on the track frame, exhaust stack, and side hydraulic oil tank; handrails on the upper battery box; upper fuel tank; and side hydraulic oil tank must be removed.



Lift Capacities

Boldface type indicates hydraulically limited capacity; **lightface type** indicates stability-limited capacities, in kg (lb.). Ratings at bucket lift hook; machine equipped with standard gauge and situated on firm, uniform supporting surface. Total load includes weight of cables, hook, etc. Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight needed to tip machine. All lift capacities are based on ISO 10567 (with power boost).

LOAD POINT	HORIZONTAL DISTANCE FROM CENTERLINE OF ROTATION													
	3.0 m (10 ft.)		4.5 m (15 ft.)		6.0 m (20 ft.)		7.5 m (25 ft.)		9.0 m (30 ft.)		10.5 m (35 ft.)		12.0 m (40 ft.)	
	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side
<i>With 8.4-m (27 ft. 7 in.) boom, 4.4-m (14 ft. 5 in.) arm, 2.9-m³ (3.79 cu. yd.) bucket, and 650-mm (26 in.) double-bar grouser shoes</i>														
9.0 m (30 ft.)											10 020	10 020		
7.5 m (25 ft.)											(27,690)	(27,690)	(19,450)	(19,450)
6.0 m (20 ft.)											13 530	13 530	12 670	12 670
4.5 m (15 ft.)											(29,450)	(29,450)	(26,640)	(26,640)
3.0 m (10 ft.)											16 970	16 970	14 840	14 840
1.5 m (5 ft.)											(36,620)	(36,620)	(32,180)	(32,180)
Ground Line											16 420	16 420	12 540	9300
-1.5 m (-5 ft.)											(42,250)	(42,250)	(34,120)	(34,120)
-3.0 m (-10 ft.)	16 530	16 530	24 950	24 950	31 890	26 190	24 980	18 220	20 050	13 660	16 230	10 720		
-4.5 m (-15 ft.)	25 420	25 420	36 210	36 210	29 280	26 490	23 170	18 390	18 450	13 800				
-6.0 m (-20 ft.)			31 730	31 730	24 960	24 960	19 640	18 850	14 570	14 310				
			(81,680)	(81,680)	(63,220)	(56,920)	(49,890)	(39,570)	(39,500)	(29,730)				
			(68,100)	(68,100)	(53,450)	(41,730)	(40,640)							

Lift Capacities (continued)

870G LC

Boldface type indicates hydraulically limited capacity; lightface type indicates stability-limited capacities, in kg (lb.). Ratings at bucket lift hook; machine equipped with standard gauge and situated on firm, uniform supporting surface. Total load includes weight of cables, hook, etc. Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight needed to tip machine. All lift capacities are based on ISO 10567 (with power boost).

LOAD POINT HEIGHT	HORIZONTAL DISTANCE FROM CENTERLINE OF ROTATION													
	3.0 m (10 ft.)		4.5 m (15 ft.)		6.0 m (20 ft.)		7.5 m (25 ft.)		9.0 m (30 ft.)		10.5 m (35 ft.)		12.0 m (40 ft.)	
	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side
<i>With 7.1-m (23 ft. 4 in.) ME boom, 2.95-m (9 ft. 8 in.) ME arm, 4.5-m³ (5.89 cu. yd.) bucket, and 650-mm (26 in.) double-bar grouser shoes</i>														
7.5 m (25 ft.)							18 590	18 590						
							(40,540)	(40,540)						
6.0 m (20 ft.)					24 030	24 030	20 180	20 180	17 960	15 640				
					(51,760)	(51,760)	(43,740)	(43,740)	(39,200)	(33,380)				
4.5 m (15 ft.)					28 170	28 170	22 240	21 160	18 940	15 290				
					(60,570)	(60,570)	(48,080)	(45,510)	(41,120)	(32,740)				
3.0 m (10 ft.)					31 890	29 020	24 270	20 180	19 970	14 780				
					(68,680)	(62,470)	(52,450)	(43,400)	(43,290)	(31,720)				
1.5 m (5 ft.)					33 940	27 780	25 680	19 380	20 660	14 310				
					(73,300)	(59,730)	(55,500)	(41,660)	(44,710)	(30,710)				
Ground Line					34 060	27 140	26,030	18 870	20 610	13 990				
					(73,720)	(58,300)	(56,270)	(40,540)	(44,450)	(30,040)				
-1.5 m (-5 ft.)			37 400	37 400	32 420	26 950	24 990	18 660	19 060	13 920				
			(86,600)	(86,600)	(70,180)	(57,870)	(53,930)	(40,100)						
-3.0 m (-10 ft.)	37 120	37 120	37 090	37 090	28 750	27 130	21 820	18 800						
	(84,430)	(84,430)	(80,340)	(80,340)	(61,990)	(58,270)	(46,550)	(40,460)						
-4.5 m (-15 ft.)			28 290	28 290	21 550	21 550								
			(60,460)	(60,460)	(45,370)	(45,370)								
<i>With 8.4-m (27 ft. 7 in.) boom, 4.4-m (14 ft. 5 in.) arm, 2.9-m³ (3.79 cu. yd.) bucket, and 750-mm (30 in.) double-bar grouser shoes</i>														
9.0 m (30 ft.)									10 020	10 020				
									(27,690)	(27,690)	(19,450)	(19,450)		
7.5 m (25 ft.)									13 530	13 530	12 670	12 670		
									(29,450)	(29,450)	(26,640)	(26,640)		
6.0 m (20 ft.)						16 970	16 970	14 840	14 840	13 490	12 650	9300	9300	
						(36,620)	(36,620)	(32,180)	(32,180)	(29,370)	(27,100)	(16,450)	(16,450)	
4.5 m (15 ft.)					25 250	25 250	19 610	19 610	16 420	16 000	14 420	12 220	12 000	9450
					(54,120)	(54,120)	(42,250)	(42,250)	(35,520)	(34,410)	(31,320)	(26,220)	(23,410)	(20,160)
3.0 m (10 ft.)					29 590	28 850	22 180	20 420	18 010	15 260	15 400	11 760	13 670	9210
					(63,590)	(62,210)	(47,810)	(44,000)	(38,940)	(32,830)	(33,400)	(25,250)	(27,730)	(19,700)
1.5 m (5 ft.)					28 890	27 400	24 200	19 450	19 360	14 620	16 260	11 350	14 110	8970
					(69,870)	(58,990)	(52,240)	(41,880)	(41,870)	(31,450)	(35,220)	(24,360)	(29,650)	(19,210)
Ground Line					28 790	26 660	25 380	18 810	20 260	14 150	16 820	11 030	14 120	8790
					(68,030)	(57,310)	(54,870)	(40,460)	(43,820)	(30,430)	(36,390)	(23,690)	(26,770)	(18,860)
-1.5 m (-5 ft.)		16 350	16 350	33 260	26 380	25 660	18 470	20 540	13 870	16 910	10 850			
		(37,550)	(37,550)	(72,030)	(56,680)	(55,510)	(39,720)	(44,410)	(29,830)	(36,500)	(23,300)			
-3.0 m (-10 ft.)	16 530	16 530	24 950	24 950	31 890	26 420	24 980	18 390	20 050	13 790	16 230	10 830		
	(37,410)	(37,410)	(57,060)	(57,060)	(69,030)	(56,750)	(54,000)	(39,550)	(43,250)	(29,670)	(34,820)	(23,300)		
-4.5 m (-15 ft.)	25 420	25 420	36 210	36 210	29 280	26 720	23 170	18 560	18 450	13 940				
	(57,580)	(57,580)	(81,680)	(81,680)	(63,220)	(57,420)	(49,890)	(39,940)	(39,500)	(30,020)				
-6.0 m (-20 ft.)		31 730	31 730	24 960	24 960	19 640	19 020	14 570	14 440					
		(68,100)	(68,100)	(53,450)	(53,450)	(41,730)	(41,000)							
<i>With 8.4-m (27 ft. 7 in.) boom, 3.7-m (12 ft. 2 in.) arm, 3.5-m³ (4.58 cu. yd.) bucket, and 900-mm (36 in.) double-bar grouser shoes</i>														
9.0 m (30 ft.)								13 880	13 880					
								(30,450)	(30,450)					
7.5 m (25 ft.)								14 650	14 650	13 100	12 690			
								(31,870)	(31,870)	(25,050)	(25,050)			
6.0 m (20 ft.)					22 870	22 870	18 430	18 430	15 890	15 890	14 330	12 490		
					(48,970)	(48,970)	(39,740)	(39,740)	(34,440)	(34,440)	(31,210)	(26,730)		
4.5 m (15 ft.)					27 610	27 610	20 980	20 980	17 360	15 870	15 160	12 130		
					(59,130)	(59,130)	(45,190)	(45,190)	(37,560)	(34,130)	(32,930)	(26,030)		
3.0 m (10 ft.)					31 520	28 480	23 340	20 280	18 810	15 200	16 010	11 740		
					(67,720)	(61,420)	(50,310)	(43,710)	(40,670)	(32,710)	(34,700)	(25,190)		
1.5 m (5 ft.)					25 410	25 410	25 010	19 470	19 950	14 660	16 690	11 390		
					(61,700)	(59,000)	(54,000)	(41,920)	(43,140)	(31,520)	(36,140)	(24,460)		
Ground Line					29 580	26 980	25 770	18 980	20 580	14 280	17 020	11 140		
					(69,890)	(57,990)	(55,720)	(40,830)	(44,500)	(30,710)	(36,790)	(23,940)		
-1.5 m (-5 ft.)		18 560	18 560	32 750	26 910	25 590	18 780	20 520	14 090	16 750	11 040			
		(42,710)	(42,710)	(70,990)	(57,790)	(55,360)	(40,370)	(44,340)	(30,310)	(36,070)	(23,740)			
-3.0 m (-10 ft.)	20 700	20 700	30 190	30 190	30 770	27 080	24 400	18 810	19 560	14 110				
	(46,800)	(46,800)	(69,030)	(69,030)	(66,640)	(58,170)	(52,720)	(40,460)	(42,110)	(30,370)				
-4.5 m (-15 ft.)		34 430	34 430	27 470	27 470	21 900	19 090	17 090	14 390					
		(74,510)	(74,510)	(59,280)	(59,100)	(47,040)	(41,100)	(36,210)	(31,050)					
-6.0 m (-20 ft.)		27 450	27 450	22 090	22 090	17 000	17 000							
		(58,690)	(58,690)	(46,990)	(46,990)	(35,450)	(35,450)							

Lift Capacities (continued)

870G LC

Boldface type indicates hydraulically limited capacity; **lightface type** indicates stability-limited capacities, in kg (lb.). Ratings at bucket lift hook; machine equipped with standard gauge and situated on firm, uniform supporting surface. Total load includes weight of cables, hook, etc. Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight needed to tip machine. All lift capacities are based on ISO 10567 (with power boost).

LOAD POINT HEIGHT	HORIZONTAL DISTANCE FROM CENTERLINE OF ROTATION													
	3.0 m (10 ft.)		4.5 m (15 ft.)		6.0 m (20 ft.)		7.5 m (25 ft.)		9.0 m (30 ft.)		10.5 m (35 ft.)		12.0 m (40 ft.)	
	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side
<i>With 8.4-m (27 ft. 7 in.) boom, 4.4-m (14 ft. 5 in.) arm, 2.9-m³ (3.79 cu. yd.) bucket, and 900-mm (36 in.) double-bar grouser shoes</i>														
9.0 m (30 ft.)									(27,690)	(27,690)	(19,450)	(19,450)		
7.5 m (25 ft.)									13 530	13 530	12 670	12 670		
6.0 m (20 ft.)									(29,450)	(29,450)	(26,640)	(26,640)		
4.5 m (15 ft.)			25 250	25 250	19 610	19 610	16 420	16 420	14 420	14 420	12 370	12 000		
3.0 m (10 ft.)			(54,120)	(54,120)	(42,250)	(42,250)	(35,520)	(34,820)	(31,320)	(31,320)	(26,550)	(23,410)		
1.5 m (5 ft.)			28 890	27 720	24 200	19 690	19 360	14 810	16 260	14 340	16 820	11 180		
Ground Line			(69,870)	(59,690)	(52,240)	(42,400)	(41,870)	(31,860)	(30,220)	(35,220)	(24,700)	(29,650)		
-1.5 m (-5 ft.)			16 350	16 350	33 260	26 710	25 660	18 710	20 540	14 060	16 910	11 000		
-3.0 m (-10 ft.)	16 530	16 530	24 950	24 950	31 890	26 740	24 980	18 630	20 050	13 980	16 230	10 980		
-4.5 m (-15 ft.)	25 420	25 420	36 210	36 210	29 280	27 050	23 170	18 800	18 450	14 130				
-6.0 m (-20 ft.)	31 730	31 730	24 960	24 960	19 640	19 260	14 570	14 570						
<i>With 8.4-m (27 ft. 7 in.) boom, 5.4-m (17 ft. 9 in.) arm, 2.3-m³ (3.01 cu. yd.) bucket, and 900-mm (36 in.) double-bar grouser shoes</i>														
10.5 m (35 ft.)										7900	7900			
9.0 m (30 ft.)										(15,910)	(15,910)			
7.5 m (25 ft.)										9200	9200	5930		
6.0 m (20 ft.)										(19,730)	(19,730)	5930		
4.5 m (15 ft.)			21 680	21 680	17 380	17 380	14 830	14 830	13 180	12 680	11 460	9840		
3.0 m (10 ft.)			(46,510)	(46,510)	(37,480)	(37,480)	(32,110)	(32,110)	(28,630)	(27,200)	(24,150)	(21,030)		
1.5 m (5 ft.)			30 210	28 350	22 650	20 060	18 220	15 040	15 390	11 640	13 440	9180		
Ground Line			(65,120)	(61,050)	(48,900)	(43,200)	(39,410)	(32,340)	(33,330)	(24,980)	(29,150)	(19,650)		
-1.5 m (-5 ft.)	10 910	10 910	31 520	27 140	24 390	19 190	19 470	14 420	16 220	11 220	13 920	8910		
-3.0 m (-10 ft.)	(25,350)	(25,350)	(70,030)	(58,370)	(52,710)	(41,280)	(42,110)	(31,010)	(35,120)	(24,090)	(30,140)	(19,090)		
-4.5 m (-15 ft.)	7900	7900	15 260	15 260	33 060	26 520	25 270	18 640	20 180	14 010	16 680	10 930		
-6.0 m (-20 ft.)	(17,940)	(17,940)	(35,000)	(35,000)	(71,780)	(56,980)	(54,670)	(40,070)	(43,650)	(30,100)	(36,070)	(23,460)		
-7.5 m (-25 ft.)	13 570	13 570	21 250	21 250	32 710	26 310	25 270	18 380	20 230	13 790	16 590	10 780		
-4.5 m (-15 ft.)	20 110	20 110	29 200	29 200	31 050	26 420	24 260	18 390	19 430	13 780	15 660	10 820		
-6.0 m (-20 ft.)	(45,550)	(45,550)	(66,830)	(66,830)	(67,080)	(56,770)	(52,360)	(39,550)	(41,840)	(29,650)	(33,480)	(23,310)		
<i>With 7.1-m (23 ft. 4 in.) ME boom, 2.95-m (9 ft. 8 in.) ME arm, 4.5-m³ (5.89 cu. yd.) bucket, and 900-mm (36 in.) double-bar grouser shoes</i>														
7.5 m (25 ft.)									18 590	18 590				
6.0 m (20 ft.)									(40,540)	(40,540)				
4.5 m (15 ft.)									24 030	24 030	20 180	17 960		
3.0 m (10 ft.)									(51,760)	(51,760)	(43,740)	(39,200)		
1.5 m (5 ft.)									(60,570)	(60,570)	(48,080)	(46,390)		
Ground Line									(68,680)	(63,670)	(52,450)	(44,280)		
-1.5 m (-5 ft.)									34 060	27 700	26 030	20 660		
-3.0 m (-10 ft.)									(73,300)	(60,930)	(55,500)	(42,540)		
-4.5 m (-15 ft.)									(73,720)	(59,500)	(56,270)	(41,420)		
-6.0 m (-20 ft.)									(37 400)	32 420	27 510	24 990		
-7.5 m (-25 ft.)									(86,600)	(86,600)	(70,180)	(59,060)		
-3.0 m (-10 ft.)	37 120	37 120	37 090	37 090	28 750	27 690	21 820	19 210						
-4.5 m (-15 ft.)									(60,460)	(60,460)	(45,370)	(45,370)		

Lift Capacities (continued)

870G LC

Boldface type indicates hydraulically limited capacity; lightface type indicates stability-limited capacities, in kg (lb.). Ratings at bucket lift hook; machine equipped with standard gauge and situated on firm, uniform supporting surface. Total load includes weight of cables, hook, etc. Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight needed to tip machine. All lift capacities are based on ISO 10567 (with power boost).

HORIZONTAL DISTANCE FROM CENTERLINE OF ROTATION

LOAD POINT HEIGHT	3.0 m (10 ft.)		4.5 m (15 ft.)		6.0 m (20 ft.)		7.5 m (25 ft.)		9.0 m (30 ft.)		10.5 m (35 ft.)		12.0 m (40 ft.)	
	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side								
<i>With 10.0-m (32 ft. 10 in.) boom, 4.4-m (14 ft. 5 in.) arm, 2.0-m³ (2.63 cu. yd.) bucket, 900-mm (36 in.) double-bar grouser shoes, and 12 400-kg (27,337 lb.) standard counterweight</i>														
9.0 m (30 ft.)											10 150	10 150	9760	9760
7.5 m (25 ft.)											(22,130)	(22,130)	(21,450)	(21,450)
6.0 m (20 ft.)							16 520	16 520	13 630	13 630	11 860	11 860	10 720	9730
4.5 m (15 ft.)							(35,420)	(35,420)	(29,380)	(29,380)	(25,670)	(25,670)	(23,320)	(20,840)
3.0 m (10 ft.)							19 240	19 240	15 300	15 230	12 930	11 830	11 410	9330
1.5 m (5 ft.)							(41,260)	(41,260)	(32,950)	(32,850)	(27,960)	(25,450)	(24,750)	(20,000)
Ground Line							21 600	18 730	16 860	14 330	13 990	11 230	12 110	8930
-1.5 m (-5 ft.)							(46,410)	(40,460)	(36,330)	(30,900)	(30,220)	(24,160)	(26,240)	(19,160)
-3.0 m (-10 ft.)							23 190	17 810	18 100	13 630	14 890	10 730	12 730	8580
-4.5 m (-15 ft.)	15 260	15 260	20 150	20 150	27 960	25 110	22 560	17 290	18 430	12 900	15 210	10 120	12 440	8240
-6.0 m (-20 ft.)	23 300	23 300	29 880	29 880	25 530	25 530	20 770	17 650	16 990	13 180	13 760	10 400		
-7.5 m (-25 ft.)	26 930	26 930	21 900	21 900	17 840	17 840	14 240	13 730						
<i>With 10.0-m (32 ft. 10 in.) boom, 5.4-m (17 ft. 9 in.) arm, 1.9-m³ (2.48 cu. yd.) bucket, 900-mm (36 in.) double-bar grouser shoes, and 12 400-kg (27,337 lb.) standard counterweight</i>														
9.0 m (30 ft.)													8720	8720
7.5 m (25 ft.)													(19,090)	(19,090)
6.0 m (20 ft.)											9860	9860	9220	9220
4.5 m (15 ft.)											(21,400)	(21,400)	(20,090)	(20,090)
3.0 m (10 ft.)											12 360	12 360	10 880	9890
1.5 m (5 ft.)											(26,650)	(26,650)	(23,560)	(21,490)
Ground Line											17 400	17 400	14 090	12 030
-1.5 m (-5 ft.)											(37,340)	(37,340)	(30,370)	(26,020)
-3.0 m (-10 ft.)											19 980	19 620	15 790	14 910
-4.5 m (-15 ft.)	15 260	15 260	20 150	20 150	27 960	25 110	22 560	17 290	18 430	12 900	15 210	10 120	12 440	8240
-6.0 m (-20 ft.)	23 300	23 300	29 880	29 880	25 530	25 530	20 770	17 650	16 990	13 180	13 760	10 400		
-7.5 m (-25 ft.)	26 930	26 930	21 900	21 900	17 840	17 840	14 240	13 730						
<i>With 10.0-m (32 ft. 10 in.) boom, 5.4-m (17 ft. 9 in.) arm, 1.9-m³ (2.48 cu. yd.) bucket, 900-mm (36 in.) double-bar grouser shoes, and 12 400-kg (27,337 lb.) standard counterweight</i>														
9.0 m (30 ft.)														8720
7.5 m (25 ft.)														(19,090)
6.0 m (20 ft.)											9860	9860	9220	9220
4.5 m (15 ft.)											(21,400)	(21,400)	(20,090)	(20,090)
3.0 m (10 ft.)											12 360	12 360	10 880	9890
1.5 m (5 ft.)											(26,650)	(26,650)	(23,560)	(21,490)
Ground Line											17 400	17 400	14 090	12 030
-1.5 m (-5 ft.)											(37,340)	(37,340)	(30,370)	(26,020)
-3.0 m (-10 ft.)											19 980	19 620	15 790	14 910
-4.5 m (-15 ft.)	15 260	15 260	20 150	20 150	27 960	25 110	22 560	17 290	18 430	12 900	15 210	10 120	12 440	8240
-6.0 m (-20 ft.)	23 300	23 300	29 880	29 880	25 530	25 530	20 770	17 650	16 990	13 180	13 760	10 400		
-7.5 m (-25 ft.)	26 930	26 930	21 900	21 900	17 840	17 840	14 240	13 730						
<i>With 10.0-m (32 ft. 10 in.) boom, 5.4-m (17 ft. 9 in.) arm, 1.9-m³ (2.48 cu. yd.) bucket, 900-mm (36 in.) double-bar grouser shoes, and 12 400-kg (27,337 lb.) standard counterweight</i>														
9.0 m (30 ft.)														8720
7.5 m (25 ft.)														(19,090)
6.0 m (20 ft.)											9860	9860	9220	9220
4.5 m (15 ft.)											(21,400)	(21,400)	(20,090)	(20,090)
3.0 m (10 ft.)											12 360	12 360	10 880	9890
1.5 m (5 ft.)											(26,650)	(26,650)	(23,560)	(21,490)
Ground Line											17 400	17 400	14 090	12 030
-1.5 m (-5 ft.)											(37,340)	(37,340)	(30,370)	(26,020)
-3.0 m (-10 ft.)											19 980	19 620	15 790	14 910
-4.5 m (-15 ft.)	15 260	15 260	20 150	20 150	27 960	25 110	22 560	17 290	18 430	12 900	15 210	10 120	12 440	8240
-6.0 m (-20 ft.)	23 300	23 300	29 880	29 880	25 530	25 530	20 770	17 650	16 990	13 180	13 760	10 400		
-7.5 m (-25 ft.)	26 930	26 930	21 900	21 900	17 840	17 840	14 240	13 730						
<i>With 10.0-m (32 ft. 10 in.) boom, 5.4-m (17 ft. 9 in.) arm, 1.9-m³ (2.48 cu. yd.) bucket, 900-mm (36 in.) double-bar grouser shoes, and 12 400-kg (27,337 lb.) standard counterweight</i>														
9.0 m (30 ft.)														8720
7.5 m (25 ft.)														(19,090)
6.0 m (20 ft.)											9860	9860	9220	9220
4.5 m (15 ft.)											(21,400)	(21,400)	(20,090)	(20,090)
3.0 m (10 ft.)											12 360	12 360	10 880	9890
1.5 m (5 ft.)											(26,650)	(26,650)	(23,560)	(21,490)
Ground Line											17 400	17 400	14 090	12 030
-1.5 m (-5 ft.)											(37,340)	(37,340)	(30,370)	(26,020)
-3.0 m (-10 ft.)											19 980	19 620	15 790	14 910
-4.5 m (-15 ft.)	15 260	15 260	20 150	20 150	27 960	25 110	22 560	17 290	18 430	12 900	15 210	10 120	12 440	8240
-6.0 m (-20 ft.)	23 300	23 300	29 880	29 880	25 530	25 530	20 770	17 650	16 990	13 180	13 760	10 400		
-7.5 m (-25 ft.)	26 930	26 930	21 900	21 900	17 840	17 840	14 240	13 730						
<i>With 10.0-m (32 ft. 10 in.) boom, 5.4-m (17 ft. 9 in.) arm, 1.9-m³ (2.48 cu. yd.) bucket, 900-mm (36 in.) double-bar grouser shoes, and 12 400-kg (27,337 lb.) standard counterweight</i>														
9.0 m (30 ft.)														8720
7.5 m (25 ft.)														(19,090)
6.0 m (20 ft.)											9860	9860	9220	9220
4.5 m (15 ft.)											(21,400)	(21,400)	(20,090)	(20,090)
3.0 m (10 ft.)											12 360	12 360	10 880	9890
1.5 m (5 ft.)											(26,650)	(26,650)	(23,560)	(21,490)
Ground Line											17 400	17 400	14 090	12 030
-1.5 m (-5 ft.)											(37,340)	(37,340)	(30,370)	(26,020)
-3.0 m (-10 ft.)											19 980	19 620	15 790	14 910
-4.5 m (-15 ft.)	15 260	15 260	20 150	20 150	27 960	25 110	22 560	17 290	18 430	12 900	15 210	10 120	12 440	8240
-6.0 m (-20 ft.)	23 300	23 300	29 880	29 880	25 530	25 530	20 770	17 650	16 990	13 180	13 760	10 400		
-7.5 m (-25 ft.)	26 930	26 930	21 900	21 900	17 840	17 840	14 240	13 730						
<i>With 10.0-m (32 ft. 10 in.) boom, 5.4-m (17 ft. 9 in.) arm, 1.9-m³ (2.48 cu. yd.) bucket, 900-mm (36 in.) double-bar grouser shoes, and 12 400-kg (27,337 lb.) standard counterweight</i>														
9.0 m (30 ft.)														8720
7.5 m (25 ft.)														(19,090)
6.0 m (20 ft.)											9860	9860	9220	9220
4.5 m (15 ft.)											(21,400)	(21,400)	(20,090)	(20,090)
3.0 m (10 ft.)		</td												

Lift Capacities (continued)

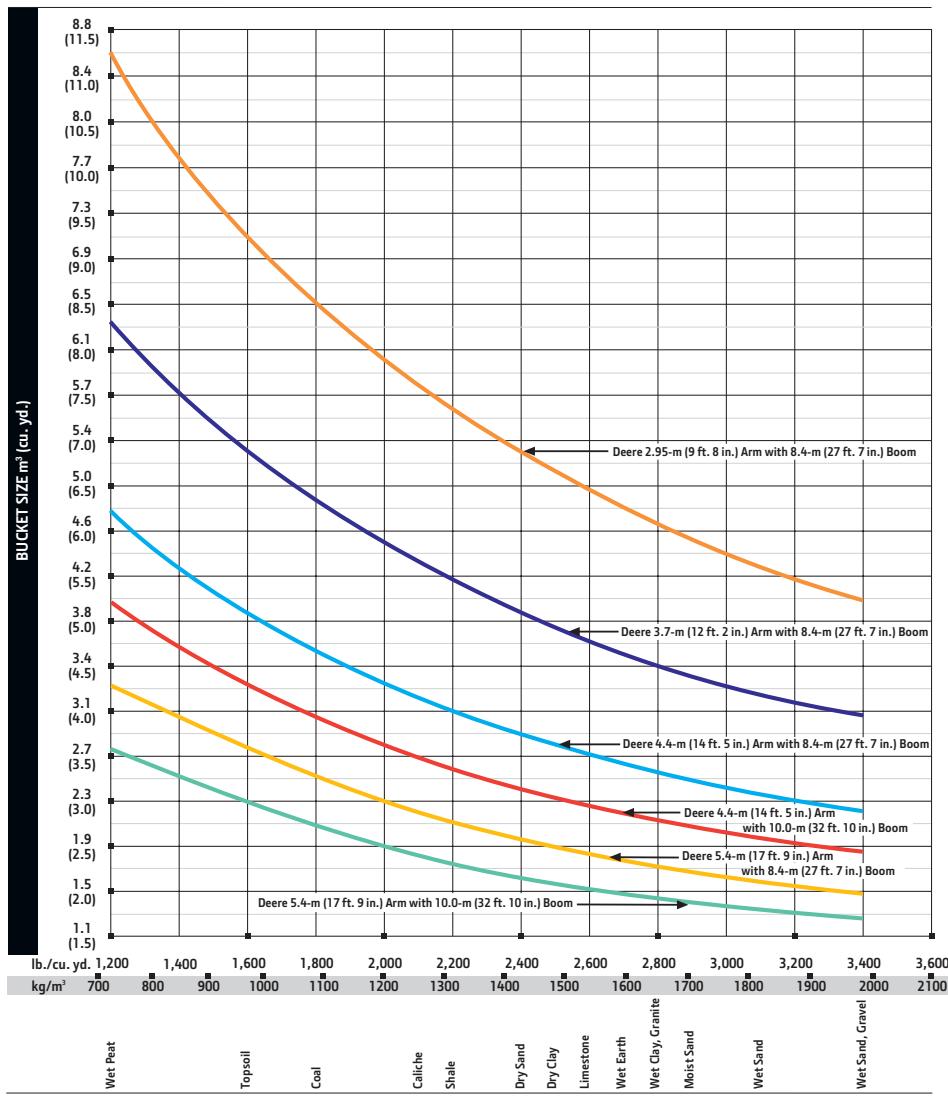
870G LC

Boldface type indicates hydraulically limited capacity; lightface type indicates stability-limited capacities, in kg (lb.). Ratings at bucket lift hook; machine equipped with standard gauge and situated on firm, uniform supporting surface. Total load includes weight of cables, hook, etc. Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight needed to tip machine. All lift capacities are based on ISO 10567 (with power boost).

HORIZONTAL DISTANCE FROM CENTERLINE OF ROTATION

Load Point Height	3.0 m (10 ft.)		4.5 m (15 ft.)		6.0 m (20 ft.)		7.5 m (25 ft.)		9.0 m (30 ft.)		10.5 m (35 ft.)		12.0 m (40 ft.)	
	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side								
<i>With 10.0-m (32 ft. 10 in.) boom, 4.4-m (14 ft. 5 in.) arm, 2.0-m³ (2.63 cu. yd.) bucket, 1020-mm (40 in.) double-bar grouser shoes, and 12 400-kg (27,337 lb.) standard counterweight</i>														
9.0 m (30 ft.)											10 150	10 150	9760	9760
7.5 m (25 ft.)											(22,130)	(22,130)	(21,450)	(21,450)
6.0 m (20 ft.)							16 520	16 520	13 630	13 630	11 860	11 860	10 720	9840
4.5 m (15 ft.)							(35,420)	(35,420)	(29,380)	(29,380)	(25,670)	(25,670)	(23,320)	(21,080)
3.0 m (10 ft.)							19 240	19 240	15 300	15 300	12 930	11 960	11 410	9440
1.5 m (5 ft.)							(41,260)	(41,260)	(32,950)	(32,950)	(27,960)	(25,730)	(24,750)	(20,240)
Ground Line							21 600	18 930	16 860	14 490	13 990	11 360	12 110	9040
-1.5 m (-5 ft.)							(46,410)	(40,900)	(36,330)	(31,250)	(30,220)	(24,450)	(26,240)	(19,400)
-3.0 m (-10 ft.)							23 190	18 020	18 100	13 790	14 890	10 860	12 730	8690
-4.5 m (-15 ft.)	15 260	15 260	20 150	20 150	27 960	25 380	22 560	17 490	18 430	13 060	15 210	10 250	12 440	8350
-6.0 m (-20 ft.)	23 300	23 300	29 880	29 880	25 530	25 530	20 770	17 850	16 990	13 340	13 760	10 530		
-7.5 m (-25 ft.)	26 930	26 930	21 900	21 900	17 840	17 840	14 240	13 890						
	(52,950)	(52,950)	(68,530)	(68,530)	(55,120)	(55,120)	(44,760)	(38,420)	(36,480)	(28,750)	(29,210)	(22,750)		
	(57,740)	(57,740)	(46,870)	(46,870)	(38,010)	(38,010)	(29,900)	(29,900)						

Bucket Selection Guide*



2.95 m (9 ft. 8 in.) (ISO)	Bucket Tip Radius	Number of Teeth		
kN	lb.	mm	in.	
377	84,686	2426	95.53	3
377	84,686	2426	95.53	4
377	84,686	2426	95.53	4
377	84,686	2426	95.53	5
377	84,686	2426	95.53	5
377	84,686	2426	95.53	6
377	84,686	2426	95.53	6
386	86,669	2303	90.66	7
400	89,922	2113	83.19	3
400	89,922	2113	83.19	4
400	89,922	2113	83.19	4
400	89,922	2113	83.19	5
400	89,922	2113	83.19	5
396	89,008	2165	85.22	6
396	89,008	2165	85.22	8

*Contact your John Deere dealer for optimum bucket and attachment selections. These recommendations are for general conditions and average use. Does not include optional equipment such as thumbs or couplers. Larger buckets may be possible when using light materials, for flat and level operations, less compacted materials, and volume loading applications such as mass excavation applications in ideal conditions. Smaller buckets are recommended for adverse conditions such as off-level applications, rocks, and uneven surfaces. Bucket capacity indicated is SAE heaped.

Additional equipment

Key: ● Standard ▲ Optional or special

See your John Deere dealer for further information.

670G	870G	Engine
●	●	Auto-idle system
●	●	Automatic belt-tension device
●	●	Batteries (2 – 12 volt)
●	●	Coolant recovery tank
●	●	Dual-element dry-type air filter
●	●	Electronic engine control
●	●	Enclosed fan guard (conforms to SAE J1308)
●	●	Engine coolant to –37 deg. C (–34 deg. F.)
●	●	Engine oil-sampling valve
●	●	Fuel filter with water separator
●	●	Full-flow oil filter
●	●	Turbocharger with charge air cooler
●	●	Underhood selective catalytic reduction (SCR) after-treatment device less diesel particulate filter (DPF)
●	●	Cool-on-demand hydraulic-driven fan
●	●	Glow-plug start aid
●	●	500-hour engine-oil-change interval
●	●	70% (35 deg.) off-level capability
●	●	Hydraulic fan reverser
Hydraulic System		
●	●	Reduced-drift valve for boom down, arm in
●	●	Auxiliary hydraulic valve section
●	●	Spring-applied, hydraulically released automatic swing brake
●	●	Auxiliary hydraulic-flow adjustments through monitor
●	●	Auto power lift
●	●	4,000-hour hydraulic-oil-change interval
●	●	Hydraulic oil-sampling valve
▲	▲	Auxiliary pilot and electric controls
▲	▲	Load-lowering control device
▲	▲	Single-pedal propel control
▲	▲	Pattern changer
Undercarriage		
●	●	Planetary drive with axial piston motors
●	●	Propel motor shields
●	●	Spring-applied, hydraulically released automatic propel brake
●	●	Track guides, front idler and center
●	●	2-speed propel with AutoShift
●	●	Upper carrier rollers (3)
●	●	Sealed and lubricated track chain
▲	▲	Double-bar grouser shoes, 650 mm (26 in.)
▲	▲	Double-bar grouser shoes, 750 mm (30 in.)
▲	▲	Double-bar grouser shoes, 900 mm (36 in.)
▲	▲	Double-bar grouser shoes, 1020 mm (40 in.)

670G	870G	Upperstructure
●	●	Right- and left-hand mirrors
●	●	Vandal locks with ignition key: Cab door / Fuel cap / Service doors / Toolbox
●	●	Debris screen in side panel
●	●	Service platform, left side
●	●	Remote-mounted engine oil and fuel filters
▲	▲	Counterweight-removal system
Front Attachments		
●	●	Centralized lubrication system
●	●	Dirt seals on all bucket pins
●	●	Lubricator with hose reel and grease gun
●	●	No-boom-arm option
▲	▲	Boom, 7.8 m (25 ft. 7 in.)
▲	▲	Boom, 8.4 m (27 ft. 7 in.)
▲	▲	Boom, mass excavating (ME), 6.8 m (22 ft. 4 in.)
▲	▲	Boom, ME, 7.1 m (23 ft. 4 in.)
▲	▲	Boom, reach, 10.0 m (32 ft. 10 in.)
▲	▲	Arm, 3.6 m (11 ft. 10 in.)
▲	▲	Arm, 3.7 m (12 ft. 2 in.)
▲	▲	Arm, 4.2 m (13 ft. 9 in.)
▲	▲	Arm, 4.4 m (14 ft. 5 in.)
▲	▲	Arm, 5.3 m (17 ft. 5 in.)
▲	▲	Arm, 5.4 m (17 ft. 9 in.)
▲	▲	Arm, ME, 2.9 m (9 ft. 6 in.)
▲	▲	Arm, ME, 2.95 m (9 ft. 8 in.)
▲	▲	Boom cylinder with plumbing to main-frame for no-boom-arm option
▲	▲	Buckets: Heavy duty / Heavy-duty high capacity / Side cutters and teeth
Operator's Station		
●	●	Adjustable independent-control positions (levers-to-seat, seat-to-pedals)
●	●	AM/FM radio
●	●	Auto climate control/air conditioner/heater/pressurizer
●	●	Built-in Operator's Manual storage compartment and manual
●	●	Cell-phone power outlet, 12 volt, 60 watt, 5 amp
●	●	Coat hook
●	●	Deluxe air-suspension heated cloth seat with 100-mm (4 in.) adjustable armrests
●	●	Floor mat
●	●	Front windshield wiper with intermittent speeds
●	●	Gauges (illuminated): Diesel Exhaust Fluid (DEF) / Engine coolant / Fuel
●	●	Horn, electric
●	●	Hourmeter, electric

670G	870G	Operator's Station (continued)
●	●	Hydraulic shutoff lever, all controls
●	●	Hydraulic warm-up control
●	●	Interior light
●	●	Large cup holder
●	●	Machine Information Center (MIC)
●	●	Mode selectors (illuminated): Power modes – 3 / Travel modes – 2 / Work modes – 2 / Boom mode
●	●	Multifunction, color LCD monitor with: Diagnostic capability / Multiple-language capabilities / Maintenance tracking / Clock / System monitoring with alarm features: Auto-idle indicator, engine-air-cleaner-restriction indicator light, engine check, engine-coolant-temperature indicator light with audible alarm, engine-oil-pressure indicator light with audible alarm, low-alternator-charge indicator light, low-fuel indicator light, low DEF indication with audible alarm, fault-code-alert indicator, fuel-rate display, wiper-mode indicator, work-lights-on indicator and work-mode indicator
●	●	Fluid-level switch and indicator light for engine coolant and engine oil
●	●	Motion alarm with cancel switch (conforms to SAE J994)
●	●	Power-boost switch on right console lever
●	●	Propel pedals and levers
●	●	SAE 2-lever control pattern
●	●	Seat belt, 51 mm (2 in.), retractable
●	●	Tinted glass
●	●	Transparent tinted overhead hatch
●	●	Hot/cold beverage compartment
▲	▲	Monitor system with alarm features: Hydraulic oil filter restriction indicator light
▲	▲	Protection screens for cab front, rear, and side
▲	▲	Seat belt, 76 mm (3 in.), non-retractable
▲	▲	Window vandal-protection covers
Electrical		
●	●	50-amp alternator
●	●	Blade-type multi-fused circuits
●	●	Positive-terminal battery covers
●	●	JDLink™ wireless communication system
●	●	Rearview camera
▲	▲	Cab extension wiring harness
Lights		
●	●	Work lights: Halogen / 2 mounted on boom / 1 mounted on frame / 2 mounted on top of cab

Net engine power is with standard equipment including air cleaner, exhaust system, alternator, and cooling fan, at test conditions specified per ISO 9249. No derating is required up to 2000-m (6,560 ft.) altitude. Specifications and design subject to change without notice. Wherever applicable, specifications are in accordance with SAE standards. Except where otherwise noted, these specifications are based on units with 1370-mm (54 in.) buckets, 900-mm (36 in.) double-bar grouser shoes, full fuel tanks, and 79-kg (175 lb.) operators; a 670G LC unit with 9800-kg (21,605 lb.) counterweight; and a 870G LC unit with 12 400-kg (27,337 lb.) counterweight.

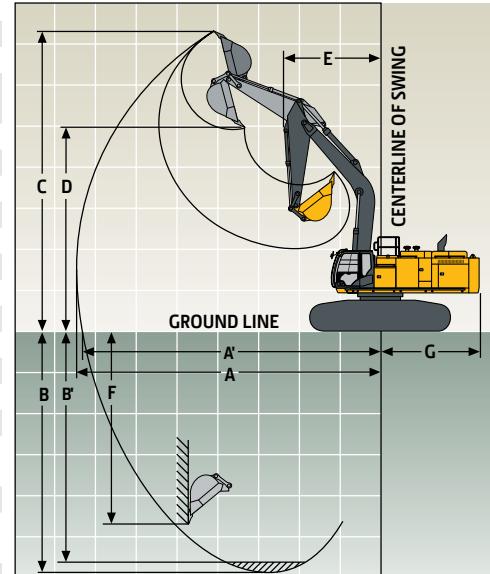


870G LC

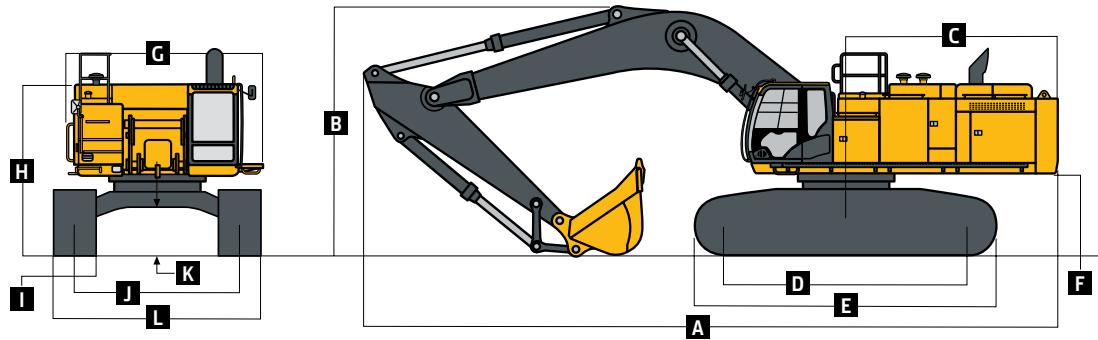
Engine				
Manufacturer and Model		Isuzu 6WG1-iT4		
Non-Road Emissions Standard		EPA Interim Tier 4/EU Stage IIIB		
Net Rated Power (ISO 9249)		397 kW (532 hp) at 1,800 rpm		
Cylinders		6		
Displacement		15.7 L (957 cu. in.)		
Off-Level Capacity		70% (35 deg.)		
Aspiration		Turbocharged, air-to-air charge-air cooler		
Cooling				
Cool-on-demand hydraulic-driven, suction-type fan with remote-mounted drive				
Powertrain				
2-speed propel with AutoShift				
Maximum Travel Speed				
Low	3.2 km/h (2.0 mph)			
High	4.7 km/h (2.9 mph)			
Drawbar Pull	57 240 kg (126,193 lb.)			
Hydraulics				
Open center, load sensing				
Main Pumps				
Maximum Rated Flow	2 variable-displacement pumps 566 L/m (150 gpm) x 2			
Pilot Pump				
Maximum Rated Flow	1 gear 30 L/m (7.9 gpm)			
Pressure Setting	3900 kPa (566 psi)			
System Operating Pressure				
Circuits				
Implement	31 900 kPa (4,627 psi)			
Travel	34 300 kPa (4,975 psi)			
Swing	29 400 kPa (4,264 psi)			
Power Boost	34 300 kPa (4,975 psi)			
Controls				
Pilot levers, short stroke, low-effort hydraulic pilot controls with shutoff lever				
Cylinders				
Heat-treated, chrome-plated, polished cylinder rods; hardened steel (replaceable bushings) pivot pins				
Bore		Rod Diameter		
Boom (2)	215 mm (8.5 in.)	150 mm (5.9 in.)		
Arm (1)	225 mm (8.9 in.)	160 mm (6.3 in.)		
Bucket (1)	200 mm (7.9 in.)	140 mm (5.5 in.)		
Stroke				
1835 mm (72.2 in.)				
2225 mm (87.6 in.)				
1555 mm (61.2 in.)				
Electrical				
Number of Batteries (12 volt)	2			
Battery Capacity	500 CCA			
Alternator Rating	50 amp			
Work Lights	5 halogen (1 mounted on frame, 2 mounted on boom, and 2 mounted on top of cab)			
Undercarriage				
Rollers (each side)				
Carrier	3			
Track	9			
Shoes, Double-Bar Grousers (each side)	51			
Track				
Adjustment	Hydraulic			
Guides	Front and center			
Chain	Sealed and lubricated			
Ground Pressure				
Double-Bar Grouser Shoes				
650 mm (26 in.)	115.3 kPa (16.7 psi)			
750 mm (30 in.)	100.7 kPa (14.6 psi)			
900 mm (36 in.)	84.8 kPa (12.3 psi)			
1020 mm (40 in.)	77.2 kPa (11.2 psi)			
Swing Mechanism				
Speed	7.8 rpm			
Torque	267 000 Nm (196,929 lb.-ft.)			

870G

Serviceability		870G LC					
Refill Capacities							
Fuel Tank	1110 L (293 gal.)						
Cooling System	112 L (29.6 gal.)						
Engine Oil with Filter	57 L (15.1 gal.)						
Hydraulic Tank	500 L (132.1 gal.)						
Hydraulic System	1042 L (275.3 gal.)						
Gearbox							
Swing (each)	15 L (15.9 qt.)						
Travel (each)	19 L (20.1 qt.)						
Pump Drive	6.2 L (6.6 qt.)						
Operating Weights							
With full fuel tank; 79-kg (175 lb.) operator; 3.49-m ³ (4.57 cu. yd.), 1370-mm (54 in.) bucket; 4.4-m (14 ft. 5 in.) arm; 13 300-kg (29,321 lb.) counterweight; and 900-mm (36 in.) double-bar grouser shoes							
SAE Operating Weight	87 659 kg (193,255 lb.)						
Component Weights							
Undercarriage with Double-Bar Grouser Shoes							
650 mm (26 in.)	32 350 kg (71,320 lb.)						
750 mm (30 in.)	33 050 kg (72,863 lb.)						
900 mm (36 in.)	33 990 kg (74,935 lb.)						
1020 mm (40 in.)	34 420 kg (75,883 lb.)						
1-Piece Boom (with arm cylinder)							
8.4 m (27 ft. 7 in.)	8200 kg (18,078 lb.)						
7.1-m (23 ft. 4 in.) Mass Excavating	7670 kg (16,909 lb.)						
10.0 m (32 ft. 10 in.)	9390 kg (20,701 lb.)						
Arm with Bucket Cylinder and Linkage							
3.7 m (12 ft. 1 in.)	4330 kg (9,546 lb.)						
4.4 m (14 ft. 5 in.)	4660 kg (10,274 lb.)						
5.4 m (17 ft. 9 in.)	4950 kg (10,913 lb.)						
2.95-m (9 ft. 8 in.) with 7.1-m (23 ft. 4 in.) Mass-Excavating Boom	4650 kg (10,251 lb.)						
Boom-Lift Cylinders (2), Total Weight							
3.49-m ³ (4.57 cu. yd.), 1370-mm (54 in.)	1700 kg (3,748 lb.)						
Heavy-Duty High-Capacity Bucket							
Counterweight, Standard							
13 300 kg (29,321 lb.)							
Operating Dimensions							
Arm Length							
3.7 m (12 ft. 2 in.) w/ 8.4-m (27 ft. 7 in.) Boom	4.4 m (14 ft. 5 in.) w/ 8.4-m (27 ft. 7 in.) Boom	5.4 m (17 ft. 9 in.) w/ 8.4-m (27 ft. 7 in.) Boom	2.95-m (9 ft. 8 in.) w/ 7.1-m (23 ft. 4 in.) Mass-Excavating Boom	4.4-m (14 ft. 5 in.) w/ 10.0-m (32 ft. 10 in.) Boom	5.4-m (17 ft. 9 in.) w/ 10.0-m (32 ft. 10 in.) Boom		
Arm Digging Force							
SAE	315 kN (70,815 lb.)	273 kN (61,373 lb.)	237 kN (53,280 lb.)	378 kN (84,978 lb.)	273 kN (61,373 lb.)	237 kN (53,280 lb.)	
ISO	323 kN (72,613 lb.)	280 kN (62,946 lb.)	243 kN (54,629 lb.)	394 kN (88,575 lb.)	280 kN (62,946 lb.)	243 kN (54,629 lb.)	
Bucket Digging Force							
SAE	359 kN (80,706 lb.)	359 kN (80,706 lb.)	289 kN (64,970 lb.)	411 kN (92,396 lb.)	359 kN (80,706 lb.)	289 kN (64,970 lb.)	
ISO	399 kN (89,699 lb.)	399 kN (89,699 lb.)	323 kN (72,613 lb.)	472 kN (106,110 lb.)	399 kN (89,699 lb.)	323 kN (72,613 lb.)	
Lifting Capacity Over Front at Ground Level							
9.0-m (30 ft.) Reach (with power boost)	20 579 kg (44,499 lb.)	20 260 kg (43,800 lb.)	19 466 kg (42,109 lb.)	20 609 kg (44,450 lb.)	18 919 kg (40,872 lb.)	18 341 kg (40,435 lb.)	
A Maximum Reach	14.10 m (46 ft. 3 in.)	14.91 m (48 ft. 11 in.)	15.91 m (52 ft. 2 in.)	12.34 m (40 ft. 6 in.)	16.55 m (54 ft. 4 in.)	17.56 m (57 ft. 7 in.)	
A' Maximum Reach at Ground Level	13.82 m (45 ft. 4 in.)	14.64 m (48 ft. 0 in.)	15.67 m (51 ft. 5 in.)	12.02 m (39 ft. 5 in.)	16.32 m (53 ft. 7 in.)	17.34 m (56 ft. 11 in.)	
B Maximum Digging Depth	8.87 m (29 ft. 1 in.)	9.57 m (31 ft. 5 in.)	10.57 m (34 ft. 8 in.)	7.14 m (23 ft. 5 in.)	11.16 m (36 ft. 7 in.)	12.16 m (39 ft. 11 in.)	
B' Maximum Digging Depth at 2.44-m (8 ft. 0 in.) Flat Bottom	8.74 m (28 ft. 8 in.)	9.46 m (31 ft. 0 in.)	10.46 m (34 ft. 4 in.)	7.00 m (23 ft. 0 in.)	11.04 m (36 ft. 3 in.)	12.06 m (39 ft. 7 in.)	
C Maximum Cutting Height	13.03 m (42 ft. 9 in.)	13.82 m (45 ft. 4 in.)	14.53 m (47 ft. 8 in.)	12.01 m (39 ft. 5 in.)	14.66 m (48 ft. 1 in.)	15.34 m (50 ft. 4 in.)	
D Maximum Dumping Height	9.08 m (29 ft. 9 in.)	9.73 m (31 ft. 11 in.)	10.41 m (34 ft. 2 in.)	8.13 m (26 ft. 8 in.)	10.81 m (35 ft. 6 in.)	11.26 m (36 ft. 11 in.)	
E Minimum Swing Radius	5.95 m (19 ft. 6 in.)	5.94 m (19 ft. 6 in.)	5.94 m (19 ft. 6 in.)	5.21 m (17 ft. 1 in.)	7.35 m (24 ft. 1 in.)	7.32 m (24 ft. 0 in.)	
F Maximum Vertical Wall	7.17 m (23 ft. 6 in.)	8.48 m (27 ft. 10 in.)	9.75 m (32 ft. 0 in.)	4.10 m (13 ft. 5 in.)	9.87 m (32 ft. 5 in.)	11.34 m (37 ft. 2 in.)	
G Tail-Swing Radius	4.60 m (15 ft. 1 in.)	4.60 m (15 ft. 1 in.)	4.60 m (15 ft. 1 in.)	4.60 m (15 ft. 1 in.)	4.60 m (15 ft. 1 in.)	4.60 m (15 ft. 1 in.)	



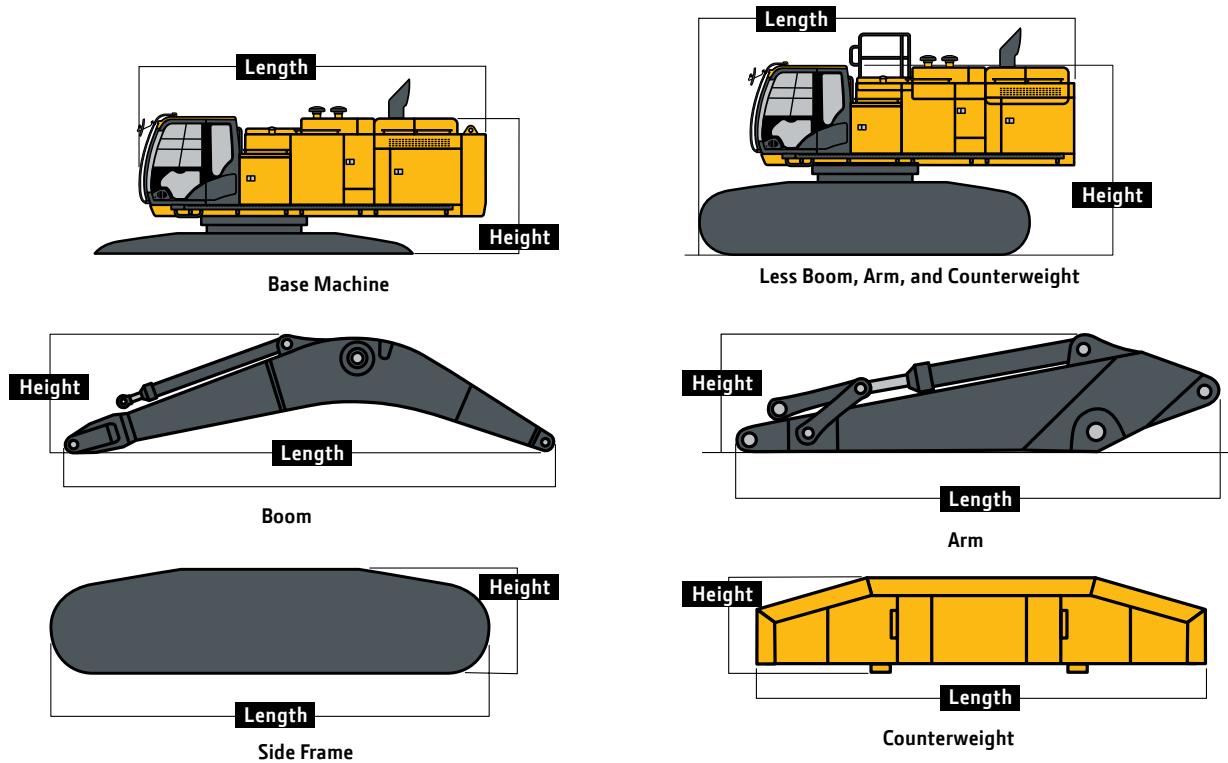
Machine Dimensions		870G LC
A	Overall Length with Arm	
3.7 m (12 ft. 2 in.)	14.88 m (48 ft. 10 in.)	
4.4 m (14 ft. 5 in.)	14.80 m (48 ft. 7 in.)	
5.4 m (17 ft. 9 in.)	14.65 m (48 ft. 1 in.)	
2.95-m (9 ft. 8 in.) Mass Excavating with Mass-Excavating Boom	13.55 m (44 ft. 5 in.)	
B	Overall Height with Arm	
3.7 m (12 ft. 2 in.)	4.77 m (15 ft. 8 in.)	
4.4 m (14 ft. 5 in.)	5.13 m (16 ft. 10 in.)	
5.4 m (17 ft. 9 in.)	5.76 m (18 ft. 11 in.)	
2.95-m (9 ft. 8 in.) Mass Excavating with Mass-Excavating Boom	5.20 m (17 ft. 1 in.)	
C	Rear-End Length/Swing Radius	4.54 m (14 ft. 11 in.)
D	Distance Between Idler/Sprocket Centerline	5.11 m (16 ft. 9 in.)
E	Undercarriage Length	6.36 m (20 ft. 10 in.)
F	Counterweight Clearance	1.68 m (5 ft. 6 in.)
G	Upperstructure Width	4.12 m (13 ft. 6 in.)
H	Cab Height	3.69 m (12 ft. 1 in.)
I	Track Width with Double-Bar Grouser Shoes	650 mm (26 in.) / 750 mm (30 in.) / 900 mm (36 in.) / 1020 mm (40 in.)
J	Gauge Width	
Operating Position	3.45 m (11 ft. 4 in.)	
Transport Position	2.83 m (9 ft. 3 in.)	
K	Ground Clearance	0.89 m (35 in.)
L	Overall Width with 900-mm (36 in.) Double-Bar Grouser Shoes	
Operating Position	4.35 m (14 ft. 3 in.)	
Transport Position	3.73 m (12 ft. 3 in.)	



Packing Dimensions and Weights for Transportation				
	Length	Height	Overall Width	Weight
Base Machine (without front attachment and side frame)*	6.04 m (19 ft. 10 in.)	3.49 m (11 ft. 5 in.)	3.39 m (11 ft. 1 in.)	27 400 kg (60,407 lb.)
Side Frame**				
650-mm (26 in.) Shoe Width	6.36 m (20 ft. 10 in.)	1.50 m (4 ft. 11 in.)	1.30 m (4 ft. 3 in.)	12 100 kg (26,676 lb.)
750-mm (30 in.) Shoe Width	6.36 m (20 ft. 10 in.)	1.50 m (4 ft. 11 in.)	1.33 m (4 ft. 4 in.)	12 500 kg (27,558 lb.)
900-mm (36 in.) Shoe Width	6.36 m (20 ft. 10 in.)	1.50 m (4 ft. 11 in.)	1.43 m (4 ft. 8 in.)	12 890 kg (28,418 lb.)
1020-mm (40 in.) Shoe Width	6.36 m (20 ft. 10 in.)	1.50 m (4 ft. 11 in.)	1.45 m (4 ft. 9 in.)	13 320 kg (29,366 lb.)
Counterweight, Standard	3.36 m (11 ft. 0 in.)	1.62 m (5 ft. 4 in.)	0.72 m (28 in.)	13 300 kg (29,321 lb.)
Boom				
7.1 m (23 ft. 4 in.)	7.49 m (24 ft. 7 in.)	2.70 m (8 ft. 10 in.)	1.45 m (4 ft. 9 in.)	7670 kg (16,909 lb.)
8.4 m (27 ft. 7 in.)	8.78 m (28 ft. 10 in.)	2.50 m (8 ft. 2 in.)	1.45 m (4 ft. 9 in.)	8200 kg (18,078 lb.)
10.0 m (32 ft. 10 in.)	10.37 m (34 ft. 0 in.)	2.70 m (8 ft. 10 in.)	1.45 m (4 ft. 9 in.)	9390 kg (20,701 lb.)
Arm				
2.95 m (9 ft. 8 in.)	4.46 m (14 ft. 8 in.)	1.66 m (5 ft. 5 in.)	0.85 m (33 in.)	4650 kg (10,251 lb.)
3.7 m (12 ft. 2 in.)	5.29 m (17 ft. 4 in.)	1.42 m (4 ft. 8 in.)	0.82 m (32 in.)	4330 kg (9,546 lb.)
4.4 m (14 ft. 5 in.)	5.88 m (19 ft. 3 in.)	1.42 m (4 ft. 8 in.)	0.82 m (32 in.)	4660 kg (10,274 lb.)
5.4 m (17 ft. 9 in.)	6.83 m (22 ft. 5 in.)	1.48 m (4 ft. 10 in.)	0.80 m (31 in.)	4950 kg (10,913 lb.)
Length Less Boom, Arm, and Counterweight	7.08 m (23 ft. 3 in.)	4.41 m (14 ft. 6 in.) / 3.39 m (11 ft. 1 in.) without exhaust stack	3.60 m (11 ft. 10 in.)	51 800 kg (114,199 lb.) with 650-mm (26 in.) shoes / 52 500 kg (115,743 lb.) with 750-mm (30 in.) shoes

*Steps on the track frame and the side hydraulic oil tank, handrails on the upper battery box, upper fuel tank, and the side hydraulic oil tank must be removed to comply with the overall width dimensions above.

**The dimensions and the weights indicate those of 1 side frame.



Lift Capacities

Boldface type indicates hydraulically limited capacity; **lightface type** indicates stability-limited capacities, in kg (lb.). Ratings at bucket lift hook; machine equipped with standard gauge and situated on firm, uniform supporting surface. Total load includes weight of cables, hook, etc. Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight needed to tip machine. All lift capacities are based on ISO 10567 (with power boost).

LOAD POINT	HORIZONTAL DISTANCE FROM CENTERLINE OF ROTATION													
	3.0 m (10 ft.)		4.5 m (15 ft.)		6.0 m (20 ft.)		7.5 m (25 ft.)		9.0 m (30 ft.)		10.5 m (35 ft.)		12.0 m (40 ft.)	
	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side
<i>With 2.9-m³ (3.79 cu. yd.) bucket, 4.4-m (14 ft. 5 in.) arm, 8.4-m (27 ft. 7 in.) boom, and 650-mm (26 in.) double-bar grouser shoes</i>														
9.0 m (30 ft.)											10 017	10 017		
7.5 m (25 ft.)											(19,446)	(19,446)		
6.0 m (20 ft.)											13 533	13 533	12 668	12 546
4.5 m (15 ft.)											(29,445)	(29,445)	(26,635)	(26,635)
3.0 m (10 ft.)											16 971	16 971	14 840	14 840
1.5 m (5 ft.)											(36,623)	(36,623)	(32,179)	(32,179)
Ground Line											16 415	15 519	13 489	12 255
-1.5 m (-5 ft.)											(42,254)	(42,254)	(35,518)	(35,378)
-3.0 m (-10 ft.)	16 528	16 528	24 952	24 952	31 886	25 594	24 981	17 787	20 048	13 315	16 234	10 432		
-4.5 m (-15 ft.)	25 416	25 416	36 206	36 206	29 279	25 896	23 165	17 955	18 445	13 459				
-6.0 m (-20 ft.)			31 730	31 730	24 964	24 964	19 636	18 414						
			(68,104)	(68,104)	(53,446)	(53,446)	(41,734)	(39,695)						

Lift Capacities (continued)

870G LC

Boldface type indicates hydraulically limited capacity; lightface type indicates stability-limited capacities, in kg (lb.). Ratings at bucket lift hook; machine equipped with standard gauge and situated on firm, uniform supporting surface. Total load includes weight of cables, hook, etc. Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight needed to tip machine. All lift capacities are based on ISO 10567 (with power boost).

LOAD POINT HEIGHT	HORIZONTAL DISTANCE FROM CENTERLINE OF ROTATION														
	3.0 m (10 ft.)		4.5 m (15 ft.)		6.0 m (20 ft.)		7.5 m (25 ft.)		9.0 m (30 ft.)		10.5 m (35 ft.)		12.0 m (40 ft.)		
	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	
<i>With 4.5-m³ (5.89 cu. yd.) bucket, 2.95-m (9 ft. 8 in.) BE arm, 7.1-m (23 ft. 4 in.) BE boom, and 650-mm (26 in.) double-bar grouser shoes</i>															
7.5 m (25 ft.)							24 030	24 030	20 180	20 180	17 955	15 295			
							(51,762)	(51,762)	(43,741)	(43,741)	(39,197)	(32,640)			
6.0 m (20 ft.)							28 171	28 171	22 238	20 727	18 941	14 949			
							(60,565)	(60,565)	(48,083)	(44,569)	(41,121)	(32,000)			
4.5 m (15 ft.)							31 893	28 423	24 273	19 742	19 970	14 436			
							(68,676)	(61,194)	(52,446)	(42,457)	(43,285)	(30,974)			
3.0 m (10 ft.)							33 940	27 185	25 677	18 944	20 662	13 961			
							(73,303)	(58,454)	(55,503)	(40,722)	(44,705)	(29,963)			
1.5 m (5 ft.)							34 060	26 550	26,028	18 430	20 609	13 643			
							(73,723)	(57,025)	(56,274)	(39,600)	(44,450)	(29,293)			
Ground Line							37 404	37 404	32 417	26 358	24 990	18 223			
							(86,602)	(86,602)	(70,176)	(56,585)	(53,930)	(39,155)			
-1.5 m (-5 ft.)							37 120	37 120	37 087	37 087	28 747	26 539	21 817	18 368	
							(84,432)	(84,432)	(80,338)	(80,338)	(61,986)	(56,992)	(46,554)	(39,521)	
<i>With 2.9-m³ (3.79 cu. yd.) bucket, 4.4-m (14 ft. 5 in.) arm, 8.4-m (27 ft. 7 in.) boom, and 750-mm (30 in.) double-bar grouser shoes</i>															
9.0 m (30 ft.)											10 017	10 017			
											(19,446)	(19,446)			
7.5 m (25 ft.)											13 533	13 533	12 668	12 662	
											(29,445)	(29,445)	(26,635)	(26,635)	
6.0 m (20 ft.)											16 971	16 971	14 840	13 489	
											(36,623)	(36,623)	(32,179)	(32,179)	
4.5 m (15 ft.)											25 251	25 251	19 607	16 415	
											(54,124)	(54,124)	(42,254)	(35,518)	
3.0 m (10 ft.)											29 592	28 265	22 176	19 994	
											(63,589)	(60,945)	(47,813)	(43,076)	
1.5 m (5 ft.)											28 893	26 816	24 195	19 023	
											(69,872)	(57,734)	(52,236)	(40,957)	
Ground Line											28 793	26 072	25 383	18 378	
											(68,029)	(56,051)	(54,873)	(39,537)	
-1.5 m (-5 ft.)											16 350	16 350	33 262	25 660	
											(37,551)	(37,551)	(72,025)	(55,415)	
-3.0 m (-10 ft.)											24 952	24 952	31 886	25 835	
											(37,406)	(37,406)	(57,056)	(57,029)	
-4.5 m (-15 ft.)											36 206	36 206	29 279	26 138	
											(57,577)	(57,577)	(81,680)	(63,219)	
-6.0 m (-20 ft.)											31 730	31 730	24 964	24 964	
											(68,104)	(68,104)	(53,446)	(41,734)	
<i>With 3.5-m³ (4.58 cu. yd.) bucket, 3.7-m (12 ft. 2 in.) arm, 8.4-m (27 ft. 7 in.) boom, and 900-mm (36 in.) double-bar grouser shoes</i>															
9.0 m (30 ft.)												13 883	13 883		
												(30,445)	(30,445)		
7.5 m (25 ft.)												14 650	14 650	13 097	12 403
												(31,872)	(31,872)	(25,048)	(25,048)
6.0 m (20 ft.)												22 867	22 867	18 428	18 428
												(48,972)	(48,972)	(39,742)	(39,742)
4.5 m (15 ft.)												27 613	27 613	20 981	20 942
												(59,131)	(59,131)	(45,194)	(45,132)
3.0 m (10 ft.)												31 519	27 885	23 337	19 847
												(67,721)	(60,141)	(50,308)	(42,764)
1.5 m (5 ft.)												25 408	25 408	25 009	19 031
												(61,704)	(57,717)	(53,998)	(40,974)
Ground Line												29 583	26 386	25 770	18 542
												(69,892)	(56,704)	(55,722)	(39,887)
-1.5 m (-5 ft.)												18 560	18 560	32 751	26 313
												(42,711)	(42,711)	(70,992)	(56,510)
-3.0 m (-10 ft.)												30 186	30 186	30 768	26 486
												(69,025)	(66,644)	(66,882)	(52,716)
-4.5 m (-15 ft.)												34 430	34 430	27 474	26 903
												(74,510)	(74,510)	(59,278)	(57,812)
-6.0 m (-20 ft.)												27 445	27 445	22 087	22 087
												(58,692)	(58,692)	(46,986)	(35,451)

Lift Capacities (*continued*)

870G LC

Boldface type indicates hydraulically limited capacity; lightface type indicates stability-limited capacities, in kg (lb.). Ratings at bucket lift hook; machine equipped with standard gauge and situated on firm, uniform supporting surface. Total load includes weight of cables, hook, etc. Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight needed to tip machine. All lift capacities are based on ISO 10567 (with power boost).

Horizontal Distance from Centerline of Rotation														
Load Point Height	3.0 m (10 ft.)		4.5 m (15 ft.)		6.0 m (20 ft.)		7.5 m (25 ft.)		9.0 m (30 ft.)		10.5 m (35 ft.)		12.0 m (40 ft.)	
	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side								
With 2.9-m ³ (3.79 cu. yd.) bucket, 4.4-m (14 ft. 5 in.) arm, 8.4-m (27 ft. 7 in.) boom, and 900-mm (36 in.) double-bar grouser shoes														
9.0 m (30 ft.)											10 020	10 020		
7.5 m (25 ft.)											(19,500)	(19,500)		
6.0 m (20 ft.)											13 530	13 530	12 670	12 670
4.5 m (15 ft.)											(29,500)	(29,500)	(26,600)	(26,600)
3.0 m (10 ft.)											16 970	16 970	14 840	14 840
1.5 m (5 ft.)											(36,600)	(36,600)	(32,200)	(32,200)
Ground Line											14 840	14 840	13 490	12 520
-1.5 m (-5 ft.)											(32,200)	(32,200)	(29,400)	(26,800)
-3.0 m (-10 ft.)	16 530	16 530	24 950	24 950	31 890	31 890	26 150	24 980	18 190	20 050	13 640	16 230	10 700	10 700
-4.5 m (-15 ft.)	(57,600)	(57,600)	(57,100)	(57,100)	(69,000)	(69,000)	(56,200)	(54,000)	(39,100)	(43,300)	(29,300)	(34,800)	(23,000)	(23,000)
-6.0 m (-20 ft.)											28 790	26 390	25 380	18 610
											(68,000)	(56,700)	(54,900)	(40,000)
											20 260	13 990	16 820	10 900
											(43,800)	(30,100)	(36,400)	(23,400)
											(23,000)	(26,800)	(18,600)	
With 2.3-m ³ (3.01 cu. yd.) bucket, 5.4-m (17 ft. 9 in.) arm, 8.4-m (27 ft. 7 in.) boom, and 900-mm (36 in.) double-bar grouser shoes														
10.5 m (35 ft.)												7903	7903	
9.0 m (30 ft.)												(15,908)	(15,908)	
7.5 m (25 ft.)												9196	9196	
6.0 m (20 ft.)												(19,732)	(19,732)	
4.5 m (15 ft.)												10 198	10 198	8357
3.0 m (10 ft.)												(22,077)	(22,077)	(16,961)
1.5 m (5 ft.)												12 306	12 306	11 664
Ground Line												(26,696)	(26,696)	(25,213)
-1.5 m (-5 ft.)	21 681	21 681	17 383	17 383	14 831	14 831	13 180	12 389	11 854	11 664	11 664	9883	9874	
-3.0 m (-10 ft.)	(46,511)	(46,511)	(37,484)	(37,484)	(32,105)	(32,105)	(28,625)	(26,584)	(25,443)	(22,077)	(22,077)	(20,706)	(20,706)	
-4.5 m (-15 ft.)												26 463	26 463	20 202
-6.0 m (-20 ft.)												(56,876)	(56,876)	(43,569)
												(35,917)	(33,241)	(31,053)
												30 211	27 759	22 648
												(65,115)	(59,768)	(48,895)
												(42,253)	(39,412)	(31,589)
												(33,332)	(23,366)	(29,154)
												(25,354)	(25,354)	(70,031)
												(57,082)	(52,707)	(40,333)
												(42,109)	(30,265)	(35,117)
												(23,472)	(30,030)	(18,566)
-7.5 m (-25 ft.)	7899	7899	15 260	15 260	33 055	25 921	25 274	18 199	20 179	13 660	16 680	10 641	13 798	8488
-9.0 m (-30 ft.)	(17,940)	(17,940)	(34,998)	(34,998)	(71,775)	(55,694)	(54,665)	(39,131)	(43,646)	(29,359)	(36,069)	(22,847)	(29,646)	(18,207)
-10.5 m (-40 ft.)	13 566	13 566	21 253	21 253	32 706	25 716	25 265	17 945	20 231	13 444	16 593	10 498	13 361	8449
-12.0 m (-50 ft.)	(30,695)	(30,695)	(48,564)	(48,564)	(70,773)	(55,236)	(54,631)	(38,577)	(43,708)	(28,899)	(35,780)	(22,555)	(23,915)	(18,173)
-13.5 m (-60 ft.)	20 113	20 113	29 197	29 197	31 046	25 829	24 264	17 950	19 434	13 437	15 659	10 539		
-15.0 m (-70 ft.)	(45,551)	(45,551)	(66,831)	(66,831)	(67,079)	(55,491)	(52,358)	(38,603)	(41,837)	(28,906)	(33,479)	(22,689)		
-16.5 m (-80 ft.)	28 309	28 309	36 611	36 611	27 971	26 238	21 986	18 216	17 363	13 674				
-18.0 m (-90 ft.)	(64,353)	(64,353)	(78,801)	(78,801)	(60,141)	(56,416)	(47,140)	(39,221)	(36,943)	(29,481)				
-19.5 m (-100 ft.)	29 486	29 486	28 289	28 289	22 808	22 808	17 609	17 609						
-21.0 m (-110 ft.)	(62,632)	(62,632)	(48,305)	(48,305)	(36,855)	(36,855)								
With 4.5-m ³ (5.89 cu. yd.) bucket, 2.95-m (9 ft. 8 in.) BE arm, 7.1-m (23 ft. 4 in.) BE boom, and 900-mm (36 in.) double-bar grouser shoes														
7.5 m (25 ft.)											18 586	18 586		
6.0 m (20 ft.)											(40,535)	(40,535)		
4.5 m (15 ft.)											24 030	24 030	20 180	17 955
3.0 m (10 ft.)											(51,762)	(51,762)	(43,741)	(33,334)
1.5 m (5 ft.)											28 171	22 238	21 133	18 941
Ground Line											(60,565)	(60,565)	(48,083)	(32,694)
-1.5 m (-5 ft.)											31 893	28 977	24 273	20 149
-3.0 m (-10 ft.)											(68,676)	(62,388)	(52,446)	(31,668)
-4.5 m (-15 ft.)											33 940	27 739	25 677	19 350
-6.0 m (-20 ft.)											(73,303)	(59,648)	(55,503)	(30,657)
-7.5 m (-25 ft.)											34 060	27 104	26 028	18 837
-9.0 m (-30 ft.)											(73,723)	(58,218)	(56,274)	(40,477)
-10.5 m (-40 ft.)											37 404	37 404	32 417	26 913
-12.0 m (-50 ft.)											(86,602)	(86,602)	(70,176)	(57,779)
-13.5 m (-60 ft.)											28 747	27 093	21 817	18 775
-15.0 m (-70 ft.)											(80,338)	(61,986)	(46,554)	(40,399)
-16.5 m (-80 ft.)											28 289	28 289	21 549	
-18.0 m (-90 ft.)											(60,462)	(60,462)	(45,368)	(36,855)

Lift Capacities (continued)**870G LC**

Boldface type indicates hydraulically limited capacity; **lightface type** indicates stability-limited capacities, in kg (lb.). Ratings at bucket lift hook; machine equipped with standard gauge and situated on firm, uniform supporting surface. Total load includes weight of cables, hook, etc. Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight needed to tip machine. All lift capacities are based on ISO 10567 (with power boost).

LOAD POINT HEIGHT	HORIZONTAL DISTANCE FROM CENTERLINE OF ROTATION													
	3.0 m (10 ft.)		4.5 m (15 ft.)		6.0 m (20 ft.)		7.5 m (25 ft.)		9.0 m (30 ft.)		10.5 m (35 ft.)		12.0 m (40 ft.)	
	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side
<i>With 2.0-m³ (2.63 cu. yd.) bucket, 4.4-m (14 ft. 5 in.) arm, 10.0-m (32 ft. 10 in.) boom, and 900-mm (36 in.) double-bar grouser shoes</i>														
9.0 m (30 ft.)											10 151 (22,132)	10 151 (22,132)	9756 (21,446)	9756 (21,283)
7.5 m (25 ft.)											10 899 (23,662)	10 899 (23,662)	10 132 (22,105)	9810 (20,957)
6.0 m (20 ft.)							16 521 (35,416)	16 521 (35,416)	13 630 (29,377)	13 630 (29,377)	11 858 (25,670)	11 858 (25,670)	10 724 (23,319)	9483 (20,312)
4.5 m (15 ft.)							19 241 (41,259)	19 241 (41,259)	15 295 (32,945)	14 885 (32,099)	12 932 (27,955)	11 545 (24,832)	11 408 (24,750)	9083 (19,473)
3.0 m (10 ft.)							21 599 (46,412)	18 293 (39,516)	16 856 (36,327)	13 987 (30,155)	13 985 (30,219)	10 947 (23,547)	12 110 (26,236)	8686 (18,631)
1.5 m (5 ft.)							23 185 (49,966)	17 376 (37,469)	18 103 (39,061)	13 284 (28,616)	14 889 (32,178)	10 443 (22,456)	12 734 (27,568)	8338 (17,886)
Ground Line							23 959 (51,762)	16 880 (36,337)	18 919 (40,872)	12 809 (27,567)	15 545 (33,604)	10 069 (21,642)	13 194 (28,545)	8070 (17,314)
-1.5 m (-5 ft.)							13 348 (31,421)	13 348 (52,075)	24 068 (35,861)	16 677 (41,656)	19 267 (26,983)	15 876 (34,317)	9839 (21,143)	13 200 (28,378)
-3.0 m (-10 ft.)			11 968 (27,635)	11 968 (27,635)	20 969 (48,643)	20 969 (48,643)	23 609 (51,101)	16 679 (35,853)	19 127 (41,349)	12 468 (26,809)	15 807 (34,134)	9756 (20,971)	13 157 (28,313)	
-4.5 m (-15 ft.)	15 257 (34,672)	15 257 (34,672)	20 145 (46,108)	20 145 (46,108)	27 964 (60,593)	24 512 (52,631)	22 563 (48,786)	16 854 (36,239)	18 433 (39,781)	12 559 (27,018)	15 212 (32,732)	9830 (21,158)	12 437 (26,419)	
-6.0 m (-20 ft.)	23 304 (52,949)	23 304 (52,949)	29 883 (68,530)	29 883 (68,530)	25 525 (55,119)	25 021 (53,772)	20 774 (44,755)	17 210 (37,042)	16 994 (36,475)	12 835 (27,657)	13 757 (29,212)	10 112 (21,846)		
-7.5 m (-25 ft.)			26 926 (57,739)	26 926 (57,739)	21 895 (46,867)	21 895 (46,867)	17 842 (38,010)	17 809 (38,010)	14 240 (29,895)	13 388 (28,975)				
<i>With 1.9-m³ (2.48 cu. yd.) bucket, 5.4-m (17 ft. 9 in.) arm, 10.0-m (32 ft. 10 in.) boom, and 900-mm (36 in.) double-bar grouser shoes</i>														
9.0 m (30 ft.)												8717 (19,090)	8717 (19,090)	
7.5 m (25 ft.)											9858 (21,398)	9858 (21,398)	9221 (20,090)	9221 (20,090)
6.0 m (20 ft.)								12 358 (26,649)	12 358 (26,649)	10 883 (23,559)	10 883 (23,559)	9892 (21,494)	9883 (21,173)	
4.5 m (15 ft.)					17 395 (37,340)	17 395 (37,340)	14 090 (30,365)	14 090 (30,365)	12 034 (26,017)	12 029 (25,866)	10 666 (23,130)	9437 (20,232)		
3.0 m (10 ft.)					19 975 (42,948)	19 183 (41,424)	15 787 (34,036)	14 568 (31,400)	13 193 (28,512)	11 355 (24,419)	11 466 (24,838)	8984 (19,267)		
1.5 m (5 ft.)					21 992 (47,391)	17 948 (38,713)	17 249 (37,224)	13 708 (29,529)	14 242 (30,782)	10 756 (23,125)	12 211 (26,435)	8568 (18,377)		
Ground Line					23 285 (22,849)	17 153 (36,945)	18 341 (40,435)	13 069 (28,131)	15 081 (39,622)	10 278 (22,091)	12 822 (32,606)	8225 (17,641)		
-1.5 m (-5 ft.)			13 383 (31,212)	13 383 (31,212)	23 894 (51,669)	16 721 (35,977)	19 000 (41,078)	12 658 (27,228)	15 636 (33,810)	9945 (21,368)	13 228 (28,555)	7979 (17,115)		
-3.0 m (-10 ft.)	10 774 (24,721)	10 774 (24,721)	18 566 (42,934)	18 566 (42,934)	23 900 (51,712)	16 561 (35,613)	19 202 (41,521)	12 453 (26,778)	15 846 (34,245)	9761 (20,975)	13 146 (28,263)	7846 (16,843)		
-4.5 m (-15 ft.)	12 312 (27,934)	12 312 (27,934)	16 579 (37,876)	16 579 (37,876)	25 346 (58,533)	23 979 (51,509)	23 325 (50,442)	16 614 (35,729)	18 907 (40,845)	12 431 (26,738)	15 628 (33,711)	9730 (20,922)		
-6.0 m (-20 ft.)	18 197 (41,299)	18 197 (41,299)	23 583 (53,952)	23 583 (53,952)	27 626 (59,688)	24 408 (52,460)	22 096 (47,677)	16 860 (36,283)	18 010 (38,788)	12 589 (27,105)	14 823 (31,805)	9866 (21,255)		
-7.5 m (-25 ft.)	25 375 (57,797)	25 375 (57,797)	31 576 (67,916)	31 576 (67,916)	24 810 (53,324)	24 810 (53,324)	19 994 (42,882)	17 319 (37,325)	16 247 (34,683)	12 957 (27,960)	13 000 (27,337)	10 237 (22,163)		
-9.0 m (-30 ft.)			25 770 (54,676)	25 770 (54,676)	20 524 (43,483)	20 524 (43,483)	16 466 (34,644)	16 466 (34,644)	12 798 (26,223)	12 798 (26,223)				

Buckets

A full line of buckets is offered to meet a wide variety of applications. Digging forces are with power boost. Tooth selection includes the John Deere Fanggs™ Standard, Tiger, Twin Tiger, Abrasion panel, or Flare tooth. Replaceable cutting edges and a variety of teeth are available through John Deere Parts. Optional side cutters add 150 mm (6 in.) to bucket widths. Capacities are SAE heaped ratings.

Type Bucket	Bucket Width		Bucket Capacity		Bucket Weight		Bucket Dig Force (SAE)		Bucket Dig Force (ISO)		Arm Dig Force 4.4 m (14 ft. 5 in.) (SAE)		Arm Dig Force 4.4 m (14 ft. 5 in.) (ISO)		Arm Dig Force 5.4 m (17 ft. 9 in.) (SAE)		Arm Dig Force 5.4 m (17 ft. 9 in.) (ISO)		ME Arm Dig Force 2.95 m (9 ft. 8 in.) (SAE)	
	mm	in.	m ³	cu. yd.	kg	lb.	kN	lb.	kN	lb.	kN	lb.	kN	lb.	kN	lb.	kN	lb.	kN	lb.
Heavy Duty High Capacity	914	36	2.09	2.7	2767	6,100	360	80,973	369	82,855	264	59,251	270	60,770	230	51,673	236	52,981	361	81,247
	1067	42	2.55	3.3	2972	6,552	360	80,973	369	82,855	264	59,251	270	60,770	230	51,673	236	52,981	361	81,247
	1219	48	3.02	3.9	3177	7,004	360	80,973	369	82,855	264	59,251	270	60,770	230	51,673	236	52,981	361	81,247
	1370	54	3.49	4.6	3558	7,844	360	80,973	369	82,855	264	59,251	270	60,770	230	51,673	236	52,981	361	81,247
	1524	60	3.98	5.2	3572	7,875	360	80,973	369	82,855	264	59,251	270	60,770	230	51,673	236	52,981	361	81,247
	1829	72	4.96	6.5	3786	8,346	360	80,973	369	82,855	264	59,251	270	60,770	230	51,673	236	52,981	361	81,247
	2032	80	5.63	7.4	4519	9,963	360	80,973	369	82,855	264	59,251	270	60,770	230	51,673	236	52,981	361	81,247
Heavy Capacity Dirt	2286	90	5.81	7.6	4296	9,471	341	76,746	379	85,298	268	60,338	275	61,885	275	61,782	307	69,050	370	83,150
Heavy Duty	914	36	1.51	2.0	2510	5,534	372	83,647	414	92,967	276	62,098	283	63,691	300	67,336	335	75,259	384	86,270
	1067	42	1.86	2.4	2761	6,087	372	83,647	414	92,967	276	62,098	283	63,691	300	67,336	335	75,259	384	86,270
	1219	48	2.22	2.9	2935	6,471	372	83,647	414	92,967	276	62,098	283	63,691	300	67,336	335	75,259	384	86,270
	1370	54	2.58	3.4	3091	6,814	372	83,647	414	92,967	276	62,098	283	63,691	300	67,336	335	75,259	384	86,270
	1524	60	2.95	3.9	3232	7,125	372	83,647	414	92,967	276	62,098	283	63,691	300	67,336	335	75,259	384	86,270
Truck Loading	2134	84	4.21	5.5	3285	7,242	363	81,638	404	90,735	274	61,607	281	63,186	238	53,456	244	54,809	380	85,393
	2337	92	4.63	6.0	3598	7,932	363	81,638	404	90,735	274	61,607	281	63,186	238	53,456	244	54,809	380	85,393

Lift Capacities (continued)

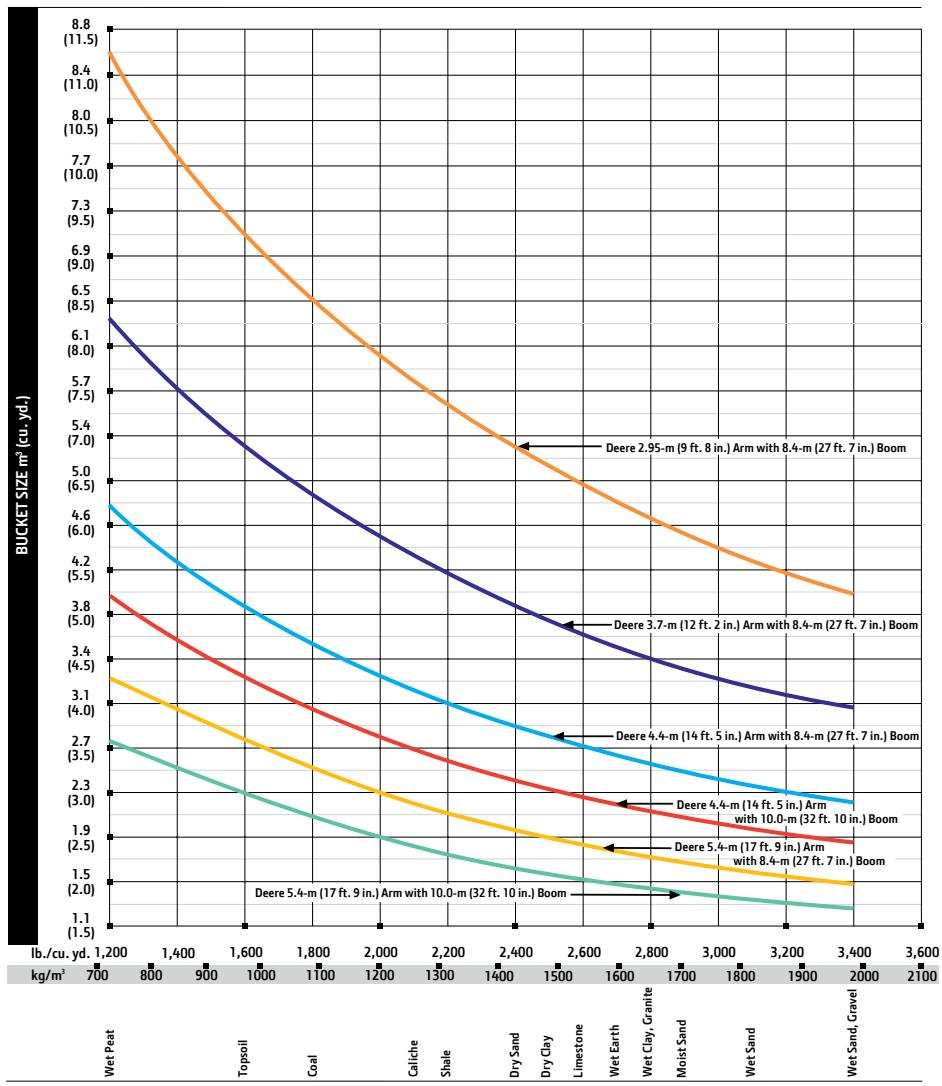
870G LC

Boldface type indicates hydraulically limited capacity; **lightface type** indicates stability-limited capacities, in kg (lb.). Ratings at bucket lift hook; machine equipped with standard gauge and situated on firm, uniform supporting surface. Total load includes weight of cables, hook, etc. Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight needed to tip machine. All lift capacities are based on ISO 10567 (with power boost).

HORIZONTAL DISTANCE FROM CENTERLINE OF ROTATION

Load Point Height	3.0 m (10 ft.)	4.5 m (15 ft.)	6.0 m (20 ft.)	7.5 m (25 ft.)	9.0 m (30 ft.)	10.5 m (35 ft.)	12.0 m (40 ft.)
Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side
With 2.0-m ³ (2.63 cu. yd.) bucket, 4.4-m (14 ft. 5 in.) arm, 10.0-m (32 ft. 10 in.) boom, and 1020-mm (40 in.) double-bar grouser shoes							
9.0 m (30 ft.)						10 151 (22,131)	10 151 (22,131)
7.5 m (25 ft.)						10 899 (23,662)	10 899 (23,662)
6.0 m (20 ft.)				16 521 (35,416)	16 521 (35,416)	13 630 (29,377)	13 630 (29,377)
4.5 m (15 ft.)				19 241 (41,259)	19 241 (41,259)	15 295 (32,945)	15 044 (32,443)
3.0 m (10 ft.)				21 599 (46,412)	18 494 (39,951)	16 856 (36,327)	14 146 (30,499)
1.5 m (5 ft.)				23 185 (49,966)	17 577 (37,903)	18 103 (39,061)	13 443 (28,959)
Ground Line				23 959 (51,762)	17 081 (36,772)	18 919 (40,872)	12 968 (27,910)
-1.5 m (-5 ft.)			13 350 (31,425)	13 350 (31,425)	24 068 (52,075)	16 878 (36,296)	19 267 (41,656)
-3.0 m (-10 ft.)	11 969 (27,636)	11 969 (27,636)	20 973 (48,661)	20 973 (51,101)	23 609 (36,288)	16 880 (41,349)	19 127 (27,152)
-4.5 m (-15 ft.)	15 257 (34,673)	15 257 (34,673)	20 145 (46,118)	20 145 (46,118)	27 964 (60,593)	24 787 (53,222)	22 563 (48,786)
-6.0 m (-20 ft.)	23 308 (52,949)	23 308 (52,949)	29 885 (68,516)	29 885 (68,516)	25 525 (55,119)	25 296 (54,363)	20 774 (44,755)
-7.5 m (-25 ft.)	26 926 (57,739)	26 926 (57,739)	21 895 (46,867)	21 895 (46,867)	17 842 (38,010)	17 842 (38,010)	17 842 (38,010)
						14 240 (29,895)	14 240 (29,895)
						13 547 (29,319)	13 547 (29,319)

Bucket Selection Guide*



* Contact your John Deere dealer for optimum bucket and attachment selections. These recommendations are for general conditions and average use. Does not include optional equipment such as thumbs or couplers. Larger buckets may be possible when using light materials, for flat and level operations, less compacted materials, and volume loading applications such as mass excavation applications in ideal conditions. Smaller buckets are recommended for adverse conditions such as off-level applications, rocks, and uneven surfaces. Bucket capacity indicated is SAE heaped.

Additional equipment

Key: ● Standard ▲ Optional or special

See your John Deere dealer for further information.

670G	870G	Engine
●	●	Auto-idle system
●	●	Automatic belt-tension device
●	●	Batteries (2 – 12 volt)
●	●	Coolant recovery tank
●	●	Dual-element dry-type air filter
●	●	Electronic engine control
●	●	Enclosed fan guard (conforms to SAE J1308)
●	●	Engine coolant to –37 deg. C (–34 deg. F)
●	●	Fuel filter with water separator
●	●	Full-flow oil filter
●	●	Turbocharger with charge air cooler
●	●	Underhood exhaust after-treatment device with curved outlet
●	●	Muffler, under hood, with vertical curved end exhaust stack
●	●	Cool-on-demand hydraulic-driven fan
●	●	Glow-plug start aid
●	●	500-hour engine-oil-change interval
●	●	70% (35 deg.) off-level capability
●	●	Hydraulic fan reverser
Hydraulic System		
●	●	Reduced-drift valve for boom down, arm in
●	●	Auxiliary hydraulic valve section
●	●	Spring-applied, hydraulically released automatic swing brake
●	●	Auxiliary hydraulic-flow adjustments through monitor
●	●	Auto power lift
●	●	4,000-hour hydraulic-oil-change interval
▲	▲	Auxiliary pilot and electric controls
▲	▲	Hydraulic filter restriction indicator kit
▲	▲	Load-lowering control device
▲	▲	Single-pedal propel control
▲	▲	Pattern changer
Undercarriage		
●	●	Planetary drive with axial piston motors
●	●	Propel motor shields
●	●	Spring-applied, hydraulically released automatic propel brake
●	●	Track guides, front idler and center
●	●	2-speed propel with AutoShift
●	●	Upper carrier rollers (3)
●	●	Sealed and lubricated track chain
▲	▲	Double-bar grouser shoes, 650 mm (26 in.)
▲	▲	Double-bar grouser shoes, 750 mm (30 in.)
▲	▲	Double-bar grouser shoes, 900 mm (36 in.)
▲	▲	Double-bar grouser shoes, 1020 mm (40 in.)

670G	870G	Upperstructure
●	●	Right- and left-hand mirrors
●	●	Vandal locks with ignition key: Cab door / Fuel cap / Service doors / Toolbox
●	●	Debris screen in side panel
●	●	Service platform, left side
●	●	Remote-mounted engine oil and fuel filters
▲	▲	Counterweight-removal system
Front Attachments		
●	●	Centralized lubrication system
●	●	Dirt seals on all bucket pins
●	●	Lubricator with hose reel and grease gun
●	●	No-boom-arm option
▲	▲	Boom, 7.8 m (25 ft. 7 in.)
▲	▲	Boom, 8.4 m (27 ft. 7 in.)
▲	▲	Boom, mass excavating, 6.8 m (22 ft. 4 in.)
▲	▲	Boom, mass excavating, 7.1 m (23 ft. 4 in.)
▲	▲	Boom, reach, 10.0 m (32 ft. 10 in.)
▲	▲	Arm, mass excavating, 2.9 m (9 ft. 6 in.)
▲	▲	Arm, mass excavating, 2.95 m (9 ft. 8 in.)
▲	▲	Arm, 3.6 m (11 ft. 10 in.)
▲	▲	Arm, 3.7 m (12 ft. 2 in.)
▲	▲	Arm, 4.2 m (13 ft. 9 in.)
▲	▲	Arm, 4.4 m (14 ft. 5 in.)
▲	▲	Arm, 5.3 m (17 ft. 5 in.)
▲	▲	Arm, 5.4 m (17 ft. 9 in.)
▲	▲	Boom cylinder with plumbing to mainframe for no-boom-arm option
▲	▲	Buckets: Heavy duty / Heavy-duty high capacity / Side cutters and teeth
Operator's Station		
●	●	Adjustable independent-control positions (levers-to-seat, seat-to-pedals)
●	●	AM/FM radio
●	●	Auto climate control/air conditioner/heater/pressurizer, 5.9 kW (20,000 Btu/hr.)
●	●	Built-in Operator's Manual storage compartment and manual
●	●	Cell-phone power outlet, 12 volt, 60 watt, 5 amp
●	●	Coat hook
●	●	Deluxe air-suspension heated cloth seat with 100-mm (4 in.) adjustable armrests
●	●	Floor mat
●	●	Front windshield wiper with intermittent speeds
●	●	Gauges (illuminated): Engine coolant / Fuel
●	●	Horn, electric
●	●	Hourmeter, electric
●	●	Hydraulic shutoff lever, all controls

670G	870G	Operator's Station (continued)
●	●	Hydraulic warm-up control
●	●	Interior light
●	●	Large cup holder
●	●	Machine Information Center (MIC)
●	●	Mode selectors (illuminated): Power modes – 3 / Travel modes – 2 / Work mode – 1 for the 670G LC and 2 for the 870G LC / Boom mode
●	●	Multifunction, color LCD monitor with: Diagnostic capability / Multiple-language capabilities / Maintenance tracking / Clock / System monitoring with alarm features: Auto-idle indicator, engine air cleaner restriction indicator light, engine check, engine coolant temperature indicator light with audible alarm, engine oil pressure indicator light with audible alarm, low-alternator-charge indicator light, low-fuel indicator light, fault code alert indicator, fuel-rate display, wiper-mode indicator, work-lights-on indicator, and work-mode indicator
●	●	Fluid-level switch and indicator light for engine coolant and engine oil
●	●	Motion alarm with cancel switch (conforms to SAE J949)
●	●	Power-boost switch on right console lever
●	●	Propel pedals and levers
●	●	SAE 2-lever control pattern
●	●	Seat belt, 51 mm (2 in.), retractable
●	●	Tinted glass
●	●	Transparent tinted overhead hatch
●	●	Hot/cold beverage compartment
▲	▲	24- to 12-volt D.C. radio convertors, 10 amp
▲	▲	Monitor system with alarm features: Hydraulic oil filter restriction indicator light
▲	▲	Protection screens for cab front, rear, and side
▲	▲	Seat belt, 76 mm (3 in.), non-retractable
▲	▲	Window vandal-protection covers
Electrical		
●	●	50-amp alternator
●	●	Blade-type multi-fused circuits
●	●	Positive-terminal battery covers
●	●	JDLink™ wireless communication system
●	●	Rearview camera
▲	▲	Cab extension wiring harness
Lights		
●	●	Work lights: Halogen / 2 mounted on boom / 1 mounted on frame / 2 mounted on top of cab

Net engine power is with standard equipment including air cleaner, exhaust system, alternator, and cooling fan, at test conditions specified per ISO 9249. No derating is required up to 2000-m (6,560 ft.) altitude. Specifications and design subject to change without notice. Wherever applicable, specifications are in accordance with SAE standards. Except where otherwise noted, these specifications are based on units with 1370-mm (54 in.) buckets, 900-mm (36 in.) double-bar grouser shoes, full fuel tanks, and 79-kg (175 lb.) operators; a 670G LC unit with 10 400-kg (22,928 lb.) counterweight; and a 870G LC unit with 13 300-kg (29,321 lb.) counterweight.

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